September 1927

Construction ods

McGraw-Hill Publishing Company, Inc., New York, N. Y.

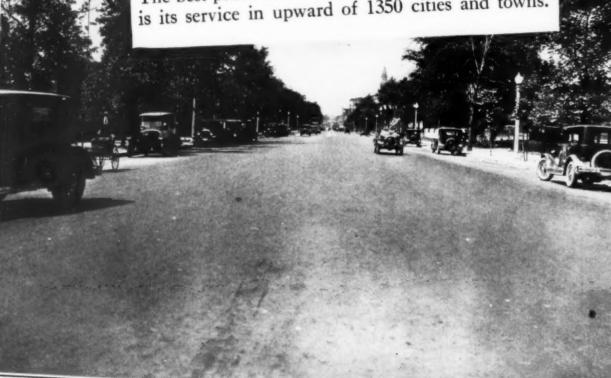


This traffic is typical of that which this pavement, TEXACO Asphalt, is successfully carrying in cities throughout the country.

The impact of thousands of wheels daily is easily absorbed by resilient TEXACO Asphalt, the smoothness and attractiveness of the pavement enduring for years.

Temperature changes, which prove so disastrous to some types of paving, take nothing from the efficiency of TEXACO. And waterproofness is a TEXACO quality, vitally important and well-established.

The best proof of the worth of this paving material is its service in upward of 1350 cities and towns.



TEXACO Asphalt Pavement on Kingshighway, St. Louis, Mo.

TEXACO

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Chicago Cleveland Kansas City Houston

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CONSTRUCTION METHODS

Tenth Avenue at 36th Street

New York, N. Y.



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Send me Construction Methods every month for three years, thus making sure that I'll know how other construction men are using new methods to Save Time Save Money—Speed Up Construction—Make Better the of Equipment—and Overcome All Sorts of Obtacles and Problems. Start my subscription with the next issue, please. My dollar is attached.

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If your accounting office system does not permit you to send cash with order, we will honor your purchase order or requisition.

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We will freely admit however that the low charter rate won't last much longer. It's just an introductory offer—and the fact that more than 18,500 construction men have taken advantage of it since April 1926 convinces us that the introductory period is nearly over. The price is going up—but you can still get your subscription in under the low charter rate by returning the coupon below—Now.

Fill in lines below, attach \$1, return in envelope

Yes, Sir! Here's my dollar! Count me in!

Name	
Address	
City	State State
Company Employed by or Business Connection	
Nature of Business	Position



Higgins Was a Master Salesman-

One of those rare birds who didn't know there was such a word as "No" and so ingenious at devising new arguments that it was a pleasure to succumb to his blandishments.

One day, we were discussing Construction Methods—"Man alive," he enthused, "the man that can't sell that live pictorial paper doesn't deserve to be called a salesman. Just look at this."

From a side pocket he extracted three pennies. Holding this in the palm of one hand and the current issue of Construction Methods in the other, he said impressively:

"Is there a sensible contractor, construction engineer, superintendent or foreman who will weigh for a single instant the value of these 3 little pennies against the worth to him, of the information in this issue of Construction Methods."

"Not on your life! Just multiply this by thirty-six—the number of issues in a charter 3-year subscription and see what an overwhelming sales argument you have."

Not a bad idea at all! Broken down into its component parts and analyzed to your ever day needs, here's what 36 issues of Construction Methods contain:

> Up-to-date Highway and Paving Methods, Equipment and Short cuts. Up-to-date General Construction Methods, Equipment and Short cuts. Up-to-date Building Construction Methods, Equipment and Short cuts. Up-to-date Sewer Construction Methods, Equipment and Short cuts. Up-to-date Bridge Construction Methods, Equipment and Short cuts. Up-to-date Railroad Construction Methods, Equipment and Short cuts.

Up-to-date Excavation Methods, Equipment and Short cuts.

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Up-to-the minute News of Your Field.

And all the vast array of information remember, costs only \$1 for 36 monthly issues—or 100 little pennies to follow the master salesman's argument.

Compare in your own mind the good you will get from \$1 invested in Construction Methods with the returns upon the same sum spent in any other conceivable way. Only one answer is possible-

You Should Read Construction Methods Each Month Use the coupon on the next page—NOW

Construction Methods

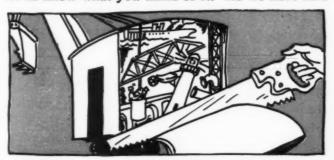
Hitting the High Spots

IT looks as though we may have to spend our vacation at the zoo and the museums instead of seeking out some sylvan retreat as we had intended to do. Our little dissertation on animals which appeared on this page last month aroused the in-



dignation of a reader who wrote us a long letter, minus a signature, in which he pointed out that we knew nothing, and in all probability less than nothing, about Eskimo dogs and totem poles. He says that he lived in Alaska for 27 years and knows what he is talking about. So it's back to the natural history class for us.

DESPITE this blow to our pride, we have gone right ahead with the job of getting out the September issue, and here it is. Look it over and let us know what you think of it. As we have said



before, we try to give you each month a crosssection of the construction field. This particular cross-section reveals roads, bridges, buildings, tunnels, lighthouses, sea walls, pipe lines, docks and mine shafts. That's fair enough, isn't it?

In regard to the roads, do you remember the statement of Thomas H. MacDonald, Chief of the Bureau of Public Roads, in the January issue? He said: "In my judgment the most pressing highway problem with which we are now confronted is that

of relieving congestion and providing for the uninterrupted flow of traffic in the vicinity of the large cities. The conditions requiring immediate relief are found mainly in the East; and the principal need is the construction of bypass roads to carry through traffic around the cities."

A GLIMPSE of the way in which New Jersey is solving this problem will be found on pages 30 and 31, and some of the work going on around Detroit appears on pages 38 and 39. Next month we



expect to have articles from Rhode Island and Ohio showing what they are doing.

There are dozens of answers to that question, and a rather pleasing one will be found on pages 32 and 33. The pictures on those two pages show the offices of John Gill & Sons in Cleveland, an organization that has done important work in various parts of the country for many years.

And don't forget the advertisements. The vicepresident of one of the biggest construction companies in the country recently wrote us a letter in



which he said that he thought the advertisements were even more interesting reading than the reading pages. Perhaps he is right. Look over the ads and see for yourself.

first Aid in Construction Emergencies

Typical Examples
of Problems
Solved with
High-Early-Strength
Oniversal
Concrete



An Indiana packingcompanywished to replace the floor in its killing room but did not want

to incur the expense of interrupting operation during working hours. *High-Early-Strength* Universal Concrete provided the floor over the week-end.

Quick repaying of Duluth's principal industrial street with a minimum of traffic delay presented a problem



sented a problem. High-Early-Strength Universal Concrete solved it.



A hospital driveway in Iowa had to be rebuilt. Long and serious tie-up was avoided by

High-Early-Strength Universal Concrete.

A Chicago loading platform had to be replaced without interference with loading; the new.



Northwestern University stadium had to be ready for use at the opening of the football season

to avoid a 50c-a-seat penalty to the contractor; a West Virginia road used by 5,000 motorists a day had to be repayed with minimum inconvenience to

traffic. In each case, High-Early-Strength Universal Concrete solved the problem.





High-Early-Strength Universal Concrete is made with the usual labor, usual materials, usual

equipment and standard—not special—Universal cement, all applied according to fully tested methods. Having a higher ulti-

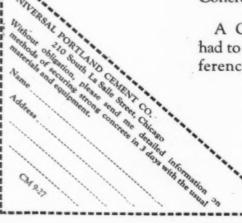
mate as well as a higher early strength, it also is permanently better and stronger concrete. For full details send in the accompanying coupon.



Universal Portland Cement Co.

Chicago Pittsburgh Minneapolis Duluth Cleveland Columbus New York

Concrete for Permanence







Construction Methods

McGraw-Hill
Publishing Company, Inc.
JAMBS H. McGraw, President
E. J. MEHREN, Vice-President

A Monthly Pictorial of Field Practice and Equipment Illustrating Successful Construction, Maintenance and Material-Handling Methods for General Construction, Highways, Buildings, Industrial Plants and Public Works and Utilities

WILLIAM JABINE, Editor

VOLUME 9

NEW YORK, SEPTEMBER, 1927

Number 9

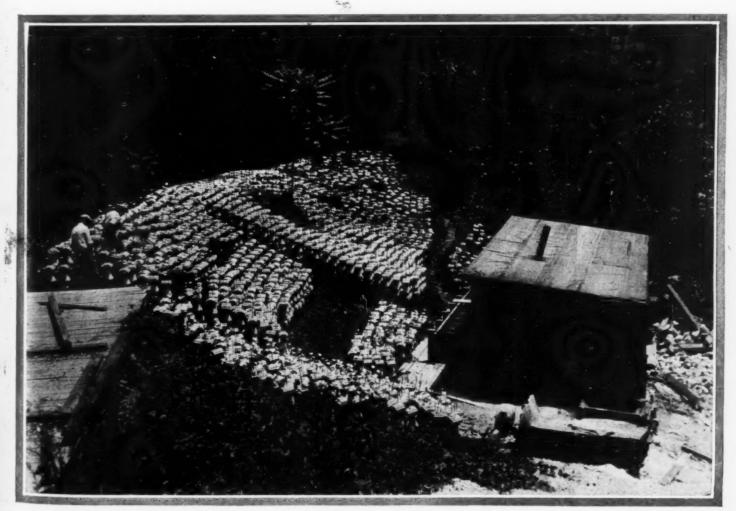
A Contractor's Flower Garden

HROUGH necessity rather than from choice the average contractor has to tear the scenery into small pieces when he undertakes a construction job. While the work is under way he has to sacrifice appearances, and it is a rare thing to find even a trace of beauty anywhere on the premises.

The exception to this rule was encountered recently by a field representative of *Construction Methods* who visited the bridge which the Hardaway Contracting Company is building over the Congaree River at Columbia, S. C., and which is described on pages 25-28 of this issue. During his inspection of the job, camera in hand, he came upon a little hollow in

the river bank near the end of the bridge which looked like a garden of white flowers in full bloom. Another look revealed the fact that what seemed like flowers were the concrete balusters for the new bridge which were being cast well in advance of the time when they would be used and were being stored in the little hollow on the river bank. He took a photograph of the scene and it appears on this page.

And after all, it should look like a garden, for the word "baluster" is derived from the Latin word for the flower of the wild pomegranate. Balusters were so named because of their resemblance in form to this flower.



Highlights of C

This oil derrick with the aid of a Caterpillar tractor wanders from one oil well to another in northern Montana. The derrick is 75 ft. high and 20 ft. square at the base, but the contractor has no difficulty in moving it. It weighs, with tools and equipment, about 36 tons

The new Santa Fe bridge across the Mississippi at Ft. Madison, Iowa, was recently opened to traffic. The new structure is a double-deck affair, the upper deck being devoted to highway traffic. The approach and piers were built by the Union Bridge Company of Kansas City, Mo., and the upper steel work and draw were built by the American Bridge Company of Chicago. The bridge cost more than \$5,000,000

CONS

of Construction

One of the latest additions to Chicago's skyline is the Mather Building, which is nearing completion. This structure, designed by Herbert H. Riddle and built by William A. Illsley, is 524 ft. in height. Work began in July of last

Vice-President Dawes and the Prince of Wales shaking hands over the international boundary at the ceremonies in connection with the official opening of the Peace Bridge across the Niagara River between Buffalo and Ft. Erie. The white ribbon is supposed to mark the two boundaries, so it is evident that the Vice-President reached well over into Canada to greet the Prince



Paving Mixer Used to Build S

Three Machines on Job—One Moves Along the Line Casting Piles THREE concrete paving mixers are being used to build 10 miles of step-type sea wall at Gulfport, Miss. For about 7 miles the wall is 11 ft. high and for the rest of the distance the height drops to 8 ft. The step slab is supported at top and center by 12 x 12 piles. At the foot it rests on a cutoff wall of 7 x 36-in. sheet piles with grouted joints.

Two of the pavers, each of 32-cu.ft. capacity, are being used to pour the step slab and the 5-ft. sidewalk which runs along the top of the wall. The third mixer, a 21-cu.ft. machine, is producing the concrete for the piles. The mixer is moved along the line of the wall, and the piles are cast at the spot where they are to be set. One of the photographs shows piles being cast, with a batch truck dumping materials on the pan. All three of the mixers are Koehrings.

The practice of casting the piles near the point at which they are to be used is proving more satisfactory than the method sometimes followed of casting all the piles in a central yard and hauling them from that point to the job. In the construction of the sea wall, the contractor, C. F. Lytle of Sioux City, Ia., has located the material yard at Gulfport, approximately the mid-

At left — Sidewalk forms and reinforcing steel in place. Paving mixer in background Below—This mixer moved along the line casting piles wherever they were needed



Sea Wall

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of al 1point of the job. Twenty 2½-ton trucks haul the batched materials to the mixers.

The protection of the coast highway is one of the purposes for which the wall is being built. At some places the wall and the road approach each other closely, but along most of the 10 miles the trucks have to be taken across sand beach on planks. The situation, however, greatly favored the use of trucks rather than industrial railway. Handling batched materials is easier than hauling piles. It also

type of construction. Cranes and jets are used in placing the piles. Drainage structures are installed at intervals of 200 or 300 ft. The slope is filled in by dredge, and steel reinforcing is laid. The forms for the steps are

C. L. Mosher, southern representative of C. F. Lytle, Gulfport, Miss., is supervising operations. Robert Folsom is superintendent. The chief engineer for the Sea Wall Commission is H. D. Shaw, Gulfport, Miss.



White House Ready for President's Return

New Steel Roof Replaces Old Wooden Structure Which Has Done Duty Since 1812

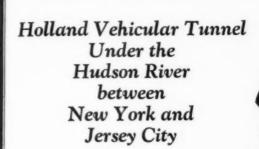
NNOUNCEMENT has just been made that the work of rebuilding the White House roof has now been completed. An article in the May issue of Construction Methods described in considerable detail the repairs which were being made. At that time it was stated that the contract called for the completion of the job in 125 calendar days which would have made the time limit expire on July 16. As the job proceeded, however, it was found that extra work would be necessary which was not contemplated when the

contract was let, so the time was extended. The contractor, N. P. Severin Company of Chicago, finished its work on August 12, a few days ahead of time under the provisions of the extended contract. Most of the work was done under the direction of W. F. Lusk, superintendent for N. P. Severin Company. He left on July 15 in order to take another position, and the White House job was completed under the direction of F. Berton Ridenour.

The new roof is of steel construction and replaces the old wooden roof built after the British burned the White House in 1812. In addition to building a new roof, increased space was provided on the third floor which will make the

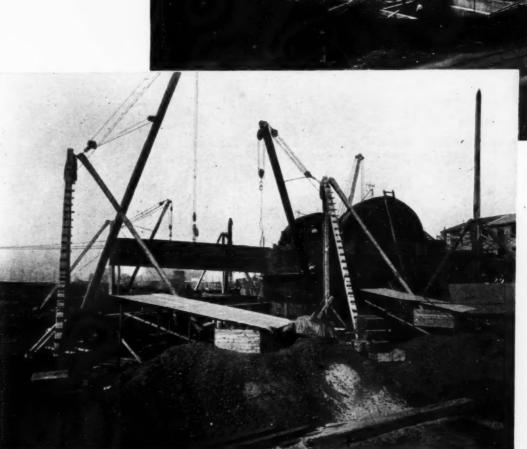






The late Clifford M. Holland, Chief Engineer of the Vehicular Tunnel, who died while the work was in progress. He is shown at the left with G. H. Flinn, secretary and treasurer of Booth & Flinn, Ltd., the contractor, at the right. They are breaking ground for the Jersey City land shaft

At right—The New York end of the tunnel in the early stages of construction. Taken Sept. 8, 1921



At left—Work on the land shaft caissons at the New Jersey end. This picture was taken Nov. 3, 1922



BLUE BOOK



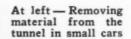
Holland Vehicular Tunnel

HE tunnel comprises two tubes, one for east-bound and the other for westbound traffic. They are the largest tunnels giving access to New York, their outside diameter being 29½ ft. and the roadway width 20 ft.

The tubes were built for nearly their full length through Hudson River silt by using the shield method and compressed air. The shells are made up of castiron or cast-steel segments bolted together in rings $2\frac{1}{2}$ ft. wide. Concrete lining and glazed tile cover the inside of the shell.

Contracts for the tunnel were awarded to Booth & Flinn, Ltd., on March 28, 1922, and this company completed its work about six months ago. Paving, tiling, and installation of electrical and ventilating equipment are now in progress. The tunnel will be opened some time this fall.

©Keystone
Above—Tightening
bolt in the north
tunnel



At right—A curve in the south tunnel under West Street, New York, showing tube construction



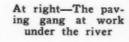
Holland Vehicular Tunnel

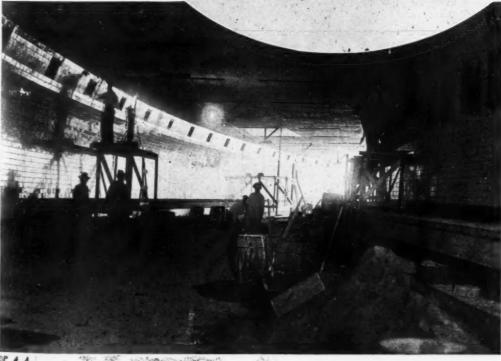
THE construction of the tunnel has claimed the lives of two chief engineers, Clifford M. Holland and Milton H. Freeman. Mr. Holland died on October 27, 1924, just two days before the headings of the north tube met under the river. The engineer of construction, Mr. Freeman, was appointed to fill the vacancy. Overwork so impaired Mr. Freeman's health that he, also, fell a victim of disease, his death occurring March 24, 1925.

At a joint meeting of the tunnel commissions, November 12, 1924, the tubes were officially named the Holland Tunnel, in honor of the engineer who had exerted strong influence and untiring effort in designing and building them. The cast-iron ring construction and the tile lining are both the result of Mr. Holland's decisive arguments. Ole Singstad succeeded Mr. Freeman as chief engineer.



Above — Tunnel opening in shaft wall of Spring Street caisson





At left — The interior is lined with tile. This picture shows the work under way



BLUE BOOK



Holland Vehicular Tunnel

Few jobs have been inspected so thoroughly by officials, engineers and other delegations as the Holland tunnels. Governor Smith of New York and Governor Moore of New Jersey are shown in the center photograph shaking hands across the state line on one of their visits to the tunnel. In the five years during which the tunnel has been under construction, both governors have made more than one visit to see how the work was going on. Governor Smith comes from New York and Governor Moore from Jersey City, so both men are interested from a city as well as from a state standpoint

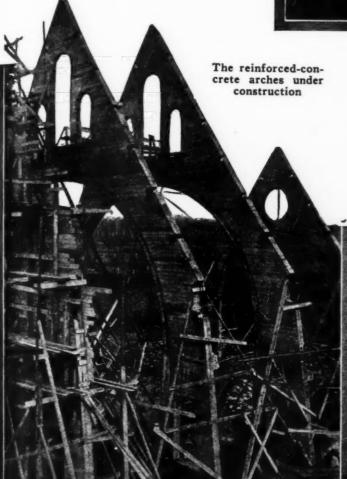


The ventilating towers are the only evidences of the tunnel which appear prominently above ground. There are four of them, two in the river and two on shore. The photograph at the left shows the land ventilation building on the New York side practically completed, and the picture below shows the ventilator in the river under construction, with the brickwork complete to the level of the lower roof. The shafts under both of these buildings were sunk to natural soil and rock. They are rectangular steel caissons with double walls filled with concrete. The contractor for the two buildings was the De Riso Construction Company



Belgian Church Built of Concrete

Impressive Structure Has Exterior Walls of Masonry



CHURCH built recently at Bléharies, Belgium, is an excellent example of some of the work which is now being done in Europe. The building itself

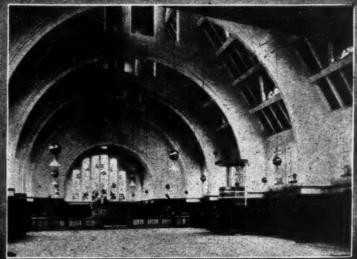
consists of a great rectangular hall without transept or apse. The entire structure is of reinforced concrete with exterior walls of masonry. The roof, which is made of precast materials, is supported upon purlins which in turn are supported by six large arches. The last arch of the nave is joined to the small arch of the choir

by a single vault. All of the furnishings of the church are of reinforced concrete with an imitation stone surfacing. The panelling is made of slabs of cement polished and tinted red, green and black.

The main architectural feature of the building is an octagonal bell tower at the right of the entrance which faces the principal street of the village.

The architect for the new church is H. Lacoste. It was built by M. Vandeghen.

Interior of the church showing use of concrete for decoration



October Photographic Contest

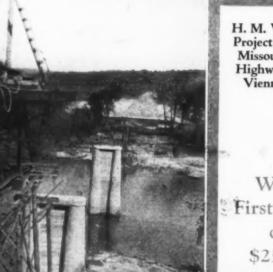
Three Prizes for Photographs of Construction Work

First Prize \$25.00—Second Prize \$15.00—Third Prize \$10.00

Entries close Saturday, September 10

A Highway Bridge in the Ozarks





H. M. Werbitzky Project Engineer Missouri State Highway Dept. Vienna, Mo.

Wins
First Prize
of
\$25.00



The prize pictures show various stages in the construction of the Gasconade River bridge on U. S. Route 63 in the Ozark section of Missouri. All materials are hauled in trucks a distance of 20 miles to the bridge site over some extremely bad roads. The Vincennes Bridge Company of Vincennes, Ind., has the contract

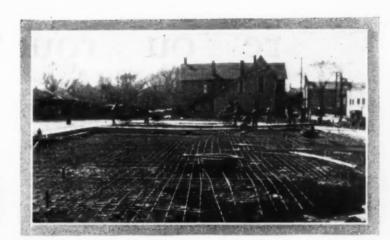


The bridge will be 905 ft. long and is of the deck type. The center span is suspended from the cantilever ends of the two 240-ft. spans, one of which is shown in the photograph at the left. At the time this picture was taken this span was practically finished

Erecting a Gas Holder



1. At left - Driving the last pile on the holder foundation

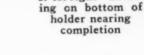


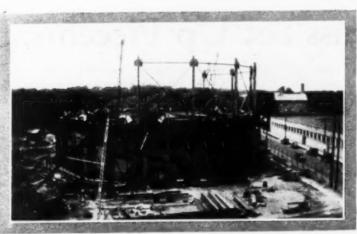
2. At right—Pouring concrete in the holder foundation. Stakes in the foreground are set to grade



H. W. Jackman Chemist Battle Creek Gas Company Battle Creek, Mich.

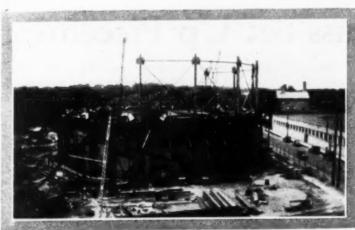
Wins Second Prize of \$15.00



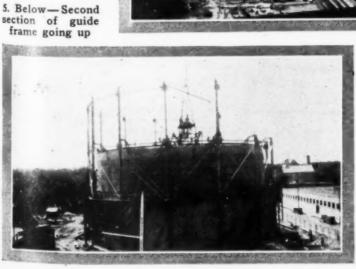


4. At right— Erecting the first section of guide frame

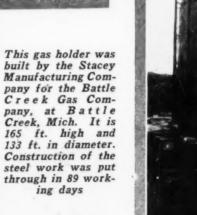
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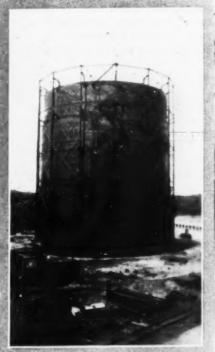


6. Below-The completed gas holder



Construction of the steel work was put through in 89 work-





CONSTRUCTION METHODS-September, 1927

Page Fifteen

Are You Proud of Your Job?

THE constantly increasing list of subscribers to Construction Methods proves that the men out in the field are anxious to know what is going on in the great construction industry. Give them a chance to see your job. Don't feel that the other fellow is not interested in what you are doing.

F YOU are proud of the work that you are doing, let others have a look at it. Dig out your camera, take a picture, and enter it in the October contest.

EMEMBER there are three prizes: First, \$25.00; Second, \$15.00; Third, \$10.00. Win one and prove that there is money in the construction business after all.

herewith: Photographs must be taken by a man actually employed on the job and should be sent to Construction Methods, Tenth Avenue at Thirty-sixth Street, New York City, by Saturday, September 10, and plainly marked Photographic Contest. Photographs received after that date will be entered in the November contest. Construction Methods will pay for all non-prize-winning photographs which it uses.

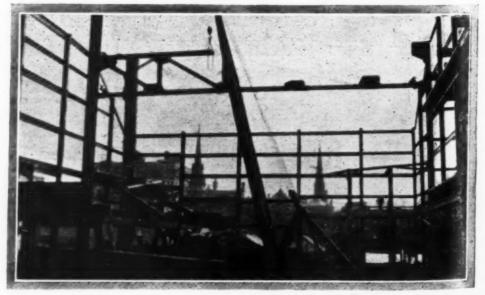
Roof Truss Set Up Piecemeal

AN UNUSUAL method of erecting a roof truss was used recently on the Capitol Theater at Madison, Wis. The derrick was a stiff-leg and was so placed that one of the legs prevented the boom from swinging to the center of the truss. The truss, therefore, was partly built on the balcony truss shown in the photograph and the cable was tightened from one end to the other over one of the legs to keep the

camber in the lower chord. The truss was then picked up at the balancing point and the connections made. A shore was then erected from the roof truss down to the balcony truss, after which the derrick let go and filled in the remaining parts. The camber held so nicely that no trouble was encountered in making the holes. The whole operation proved very successful.

V. L. Cooley Architect's Superintendent Minneapolis, Minn.

WINS THIRD PRIZE OF \$10.00



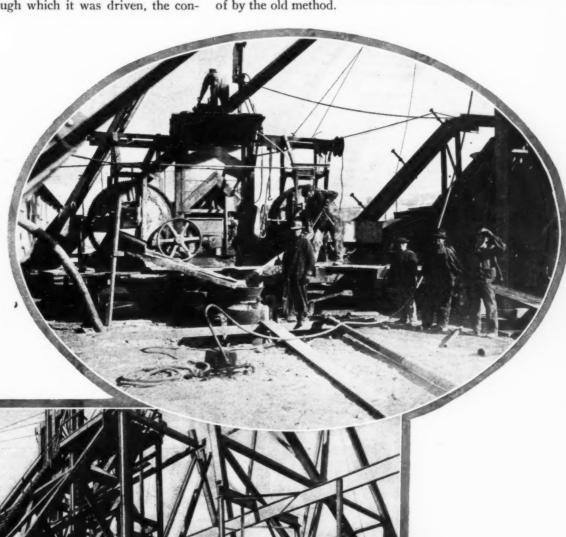
Concreting Shaft in Nevada Consolidated Mine

THE new wedge shaft of the Nevada Consolidated Copper Company mine at Ruth, Nevada, was concreted from top to bottom recently, but the equipment used on the job is shown in the accompanying photographs. The shaft is 650 ft. deep, and one of the largest hoists ever built is being constructed at the top of the shaft.

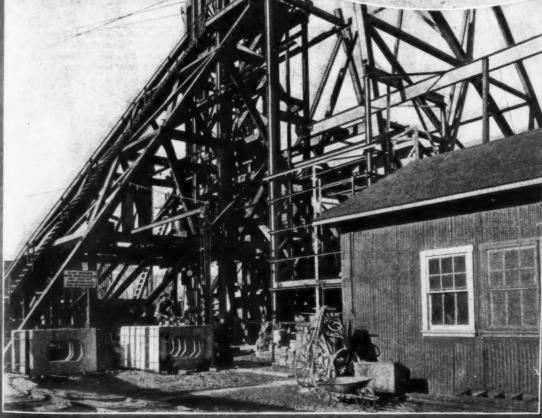
The shaft will have duplicate skip compartments, and because of the material through which it was driven, the con-

crete lining had to be made thicker than is usual in this sort of work. The job was handled with a cement gun, and this method of placing the concrete proved wholly satisfactory.

The new shaft has been driven in accordance with the policy of the Nevada Consolidated Company to cease steam shovel and pit operations within the next few years. In the future the mine will be operated through the shaft instead of by the old method.



Cement mixer and cement gun used in concreting wedge shaft of Nevada Consolidated Copper Company mine



Erecting the superstructure for the hoist which will be operated in the new shaft. The shaft is 650 ft. in depth

Anderson Brothers

Contractors

ElPaso.Texas June 10th, 1927.

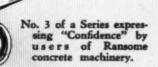
J. W. Bartholow Company, 1221 So. Lamar St., Dallaw, Tex.

chuting equipment you furnished us for the Bluewater Dan has been very satisfactory. With this water Dan has been very satisfactory with this manage mixer we can obtain thirty batches per hour in the face of specifications which require that the entire batch be left in the drum a full minute and thirty seconds.

We had so much confidence in the long life of the Ransonse high carpon steel chutcs that we did not hesitate to install them on this job of approximately twenty thousand cubic yards although they had previously been used on a much larger job.

Yours very truly, ANIERSON BROTHERS

RSA/HW



TATHER it's a job of flying over the Atlantic —climbing from one flying plane to another or constructing a great dam—the men who do the job must have utmost confidence in the equipment.

For seventy-seven years the foremost contractors throughout the world have shown their confidence in Ransome equipment.

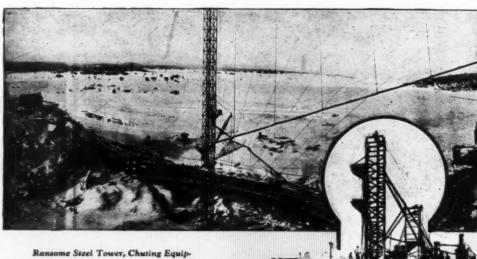
Write for bulletin No. 203

Ransome Concrete Machinery Company

1850 - Service for 77 Years - 1927 Dunellen

New Jersey

Confidence



Ransome Steel Tower, Chuting Equipment and a Ransome Mixer used on the Bluewater Dam, Texas. Anderson Brothers. Contractors.



The first portable Concrete Chuting Plant used in America—Illinois Central Warehouse, New Orleans, La. Designed by Ransome engineers.

SIXTEEN years ago Ransome made the first portable concrete chuting plant. This leadership in pioneering has always been held by Ransome.

Get these three points about Ransome Chuting Plants in mind—

- A—The bucket dumps through the top panel. The top of the Tower Bin is but 7½ feet from the top of the tower proper—less feet of tower to buy, erect and dismantle.
- B—A steel Boom permits changing the slopes of the chutes to meet the requirements for handling any kind of aggregate or mix.
- C—Ransome still makes the *only* Steel Tower built strong enough to carry a Boom Plant with a 48 ft. counterweight chute, having its inner end tied down and carrying at its unsupported outer end a 48 ft. swivel head chute.

RANSOME DOMESTIC REPRESENTATIVES

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North State Culvert &
Machinery Co.
ASTATULA, FLA.
Prescott Machinery Co.
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Giles & Ransome
BIRMINGHAM, ALA.
Smith-Meadow Supply C

BROOKLYN, N. Y.
Fitzgerald & Sheehan
BUFFALO, N. Y.
The Wheeler-Murray (

Western Supply Co.
CANTON, OHIO
J. C. Neely & Co.
CLARKSBURG, W. VA.
Clarksburg Supply &

Equipment Co.
CHARLOTTE, N. C.
W. Fred Casey and Co.
CHATTANOOGA, TENN.
Connor Sales Co.
CHICAGO, I.L.
Rangome Concrete

CINCINNATI, OHIO
The C. Taylor Handman C
CLEVELAND, OHIO
E. F. Pegg Co.
COLUMBIA, S. C.
Construction Equipment C

DALLAS, TEXAS
J. W. Bartholow Co.
DAVENPORT, IOWA
The Johnson-Beckwith
Equipment Co.
DENVER, COLO
Clinton & Held Co.

W. H. Anderson Tool & Supply Co. FORT WORTH, TEXAS J. W. Bartholow Co. GRAND RAPIDS, MICH W. H. Anderson Tool &

HUNTINGTON, W. VA
Banks-Miller Supply Co.
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Esack & Co.
MEMPHIS, TENN.
Pidgeon-Thomas fron G
MINNEA POLLIS, MINN
Wm. H. Hale & Co.
MOBILE, ALA.

Lawrence Gooding Co. I MONTREAL, CANADA Canadian Equipment Co. NASHVILLE, TENN. R. L. Stockard NEWARK, N. J. Johnson & Dealaman, In NEW HAVEN, CONN.

The Clark-Wilcox Co.
NEW ORLEANS, LA.
Obe K. Olsen
NEW YORK CITY
Fitagerald & Hudson
NORTHPORT, N. Y
F. G. MacDonald
OAKLAND, CAL.
McClelland

R. W. Ragadale
PHILADELPHIA, PA.
Giles & Ransame
PITTSBURGH, PA.
Rusne Machinery Co.
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Brandt Iron Works
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Star Machinery Co.
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VACOUYER, B. C.



· RANSOME

Anderson Brothers

Contractors

ElPaso.Texas June 10th, 1927.

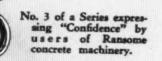
J. W. Bartholow Company, 1221 50. Lamar St., Dallaw, Tex.

chuting equipment you furnished us for the Bluewater Dam has been very satisfactory. With this manage mixer we can obtain thirty batches per hour in the face of specifications which require that the entire batch be left in the druk a full minute and thirty seconds.

We had so much confidence in the long we did not hesitate to install them on this job of approximately twenty thousand oubic yards although they had previously been used on a much larger job.

Yours very truly. ANTERSON BROTHERS

RSA/HW



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Clarksburg Supply &
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DETROIT, MICH
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Supply Co.
FORT WORTH, TEXAS
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GRAND RAPIDS, MICH
W. H. Anderson Tool &
Supply Co.

Lawrence-Gooding Co., 18
MONTREAL, CANADA
Canadian Equipment Co.
NASHVILLE, TENN.
R. L. Stockard
NEWARK, N. J.
Johnson & Dealaman, Inc.
NEW HAVEN, CONN.

The Clark-Wilcox Go.
NEW ORLEANS, LA.
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NORTHPORT, N. Y
F. G. MacDonald
OAKLAND, CAL.
R. T. McClelland

PHILADELPHIA, PA.
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McCraken-Ripley Co.
RICHMOND, VA.
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ROCKFORD, ILL.
Sweets Bros. Co.
SAN ANTONIO, TEX.
Brandt Iron Works
SEATTLE, WASH.
Star Machinery Co.
SPOKANE, WASH.
Hallide Co.

Lincoln Equipment & Materials (S. 1974)
SYMOUTH, N. Y. THE WEST OF THE PROPERTY CO. TO STATE OF THE PRO



· RANSOME

Safeguarding Navigation on I

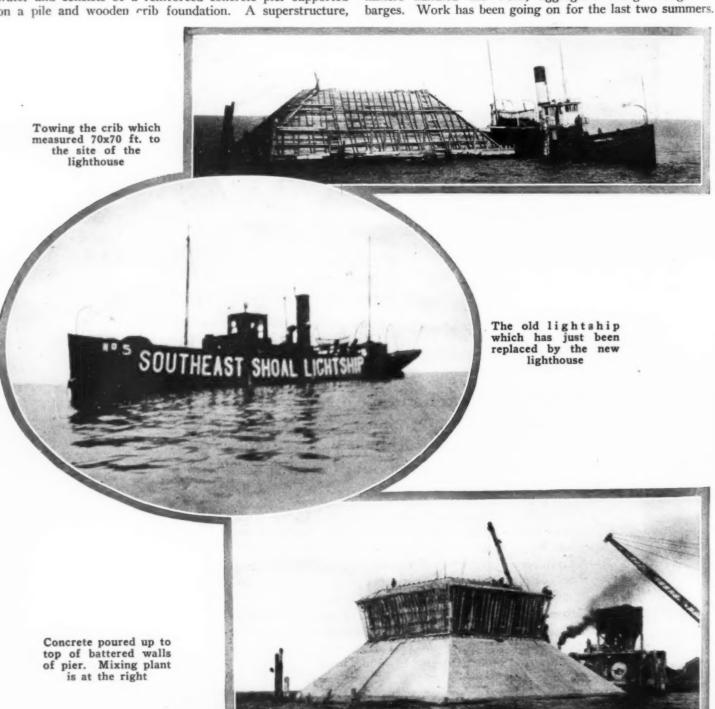
SHIPS navigating on Lake Erie are now depending on a new lighthouse and fog alarm station which has just been completed on South East Shoal, about seven miles off Point Pelee, Ontario. The new structure replaces the old South East Shoal lightship which has done duty for many years.

The Detroit River Construction Company, Ltd., of Windsor, Ont., built the new lighthouse. It stands in 21 ft. of water and consists of a reinforced concrete pier supported on a pile and wooden crib foundation. A superstructure,

also built of reinforced concrete, houses the lighting and fog-alarm apparatus.

The lighthouse was constructed for the Department of Marine and Fisheries of the Canadian government, which maintained constant oversight of the work during the construction period, a foreman in the department remaining on the job with the contractor's force while work was going on.

A concreting plant consisting of bins arranged over two mixers handled the work, aggregates being brought in barges. Work has been going on for the last two summers.

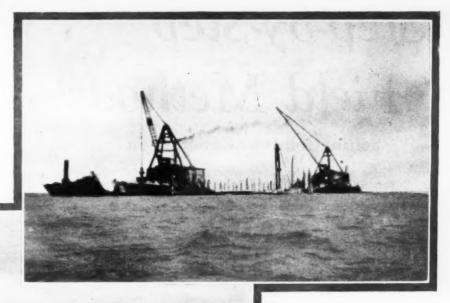


n Lake Erie

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onon. wo Canadian Government Builds Modern Structure to Replace Lightship



Above—Driving piles and placing stone ballast for pier of new lighthouse

At right—The new lighthouse and fog alarm station as it now appears. The water is 21 ft. in depth at this point which is 7 miles off shore



At left—The construction of the lighthouse was often made difficult by bad weather. This photograph gives a good idea of the conditions on a windy day

step-by-Step Field Methods—

Setting Joints in Concrete Pavement

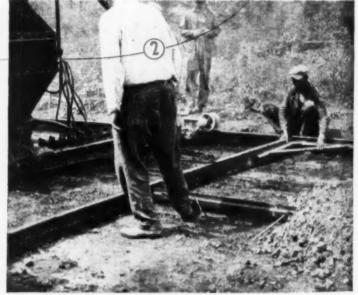
These photographs, taken on a paving job at Clinton, Tenn., handled by the Billiter & Oliver Bros. Construction Company, show an excellent method of setting joints without interfering with the expeditious and steady progress of the mixer

Follow the Red Line

 When the mixer is moved ahead and clears the end of the parting strip, the strip is keyed in place with an extra pin or two







3. Pins are driven to hold the plank in place



2. A plank
dam is placed
in position and
checked with
a large wooden
square

4. Along the inside of the plank a trench 1 in. deep is dug with a pick



8. Clips over the joint at the center of the pavement keep the two pieces in line



 After the finishing machine has been over the concrete at least once, the plank dam is removed

7. The second piece of filler is then quickly placed

Follow the Réd Line

n k ced and rith

den



5. The trench cut by the pick is then carefully cleaned out. This trench drops the joint material below the bottom of the concrete



6. The pre-moulded joint filler is then set in place against the plank dam and concrete is thrown against it



CONSTRUCTION METHODS—September, 1927

Page Twenty-three



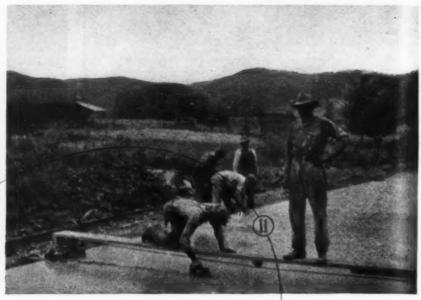
10. As the plank is pulled out, several men fill the groove which it leaves

Follow the

> Red 12. Two strips of pine \$x\$\frac{1}{2}\$ in. by 9 ft. are then placed in the groove

Line

13. The joint is then hand floated against these strips



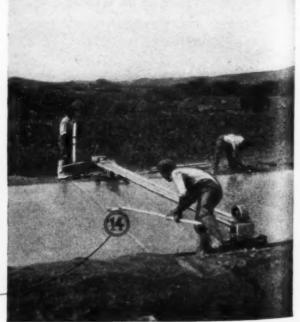
11. The finishing machine then works on the pavement. After about a half hour the material over the joint is removed with a plow-like instrument made of 1-in. board about 12 in long and 8 in. high



14. The joint is treated with a long handled float, after which the strips are removed and the edges of the joint lightly tooled



Page Twenty-four



CONSTRUCTION METHODS—September, 1927

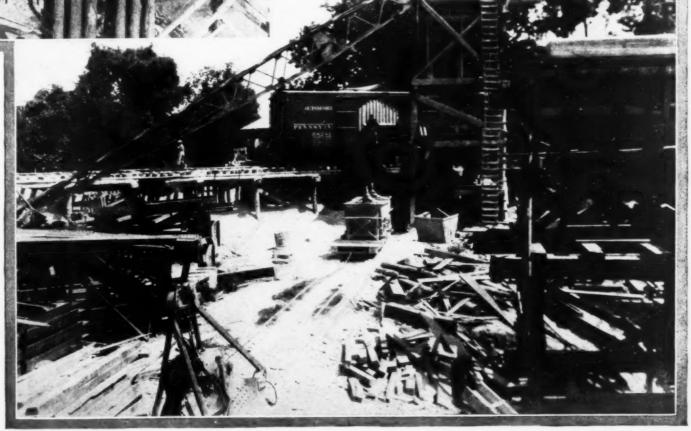
Crossing the Congaree

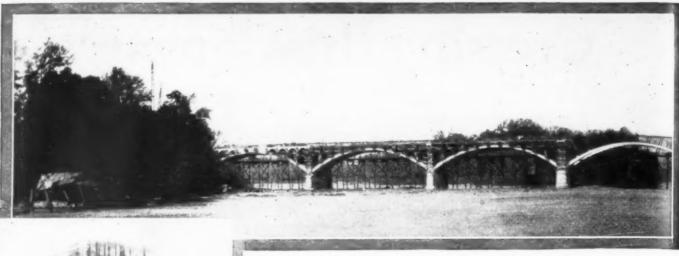
Old Wooden Bridge Replaced by Modern Concrete Structure— Cableway Handles Job

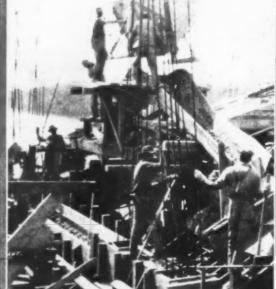
HE old Gervais Street Bridge across the Congaree River at Columbia, South Carolina, is being replaced with a handsome reinforced concrete structure. The new bridge has nine open spandrel arches on 138-ft. centers and two closed spandrel barrel arches on 27-ft. centers. Traffic will be diverted from the old bridge to the new next month when the Hardaway Contracting Co., Columbus, Ga., builder of the concrete structure, expects to have it ready for service.

Progress on the bridge has been uninterrupted since construction was started. An excellent concrete has been obtained, the surface being entirely free from honey-comb. All sand was inundated, and, as a result, the slump and strength of the concrete was under constant control. The Blaw-Knox inundator is praised by J. J. Taylor, superintendent, for its performance in producing uniformly good concrete.

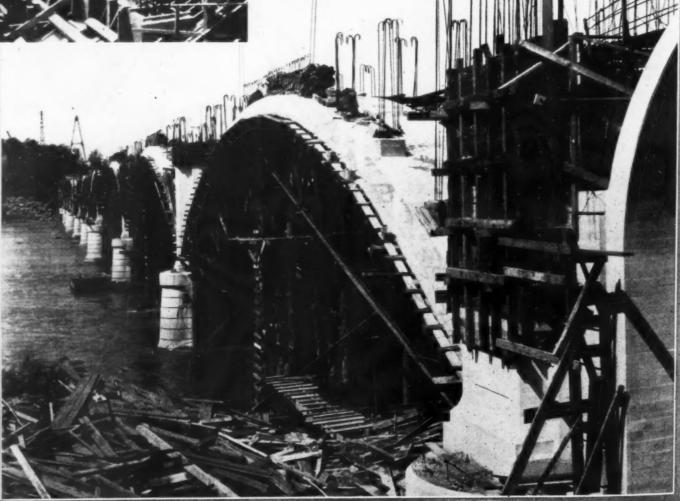
At left—Setting steel centering for one of the arches in midstream Below — The mixing plant. Concrete hauled to cableway in buckets on narrow-gage cars

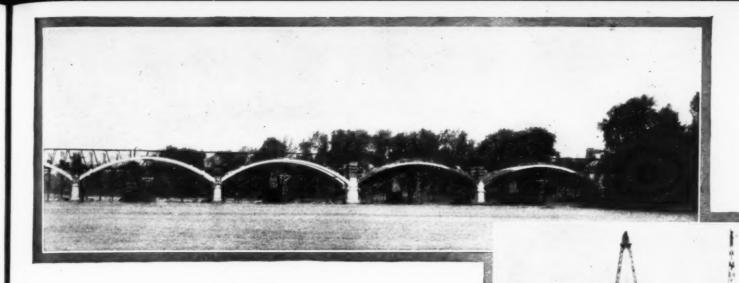






Pouring concrete for one of the arches from bucket brought by cableway. Arrangement of centering supported by falsework is shown below The principal feature of the job equipment is a high-line cableway across the river. The towers are 113 ft. high, and the distance between them is 1,535 ft. The 2¼-in. main cable is anchored in concrete blocks 4 x 5 ft. by 24 ft. long, reinforced with 1¼-in. rods and 60-lb. rails. The capacity of the cableway is 10 tons, and its speed about 20 miles an hour. A 60-hp. 2-drum steam Lidgerwood hoisting engine supplies the power. The single cableway has worked satisfactorily, but there is some question if two would not have been better, as the bridge has a





roadway width of 36 ft. and two 6-ft. sidewalks, making a total width difficult to cover with one high-line.

Suitable foundations for the piers were found at river bed in solid rock. Cofferdam timbers were framed on shore and placed with the cableway. There were two frames for each coffer. The inside frame allowed 3 ft. of clearance around the forms. It was built in one piece. The outside frame was placed in four sections, leaving space for a 5-ft. clay chamber between the frames. A 20-hp. boiler was

Steel I-beams are used for supporting the forms. Cableway tower in background. The old bridge is at the left in the lower photograph



installed on the clay chamber to supply steam for drilling. Piers are set into the rock about 4 ft.

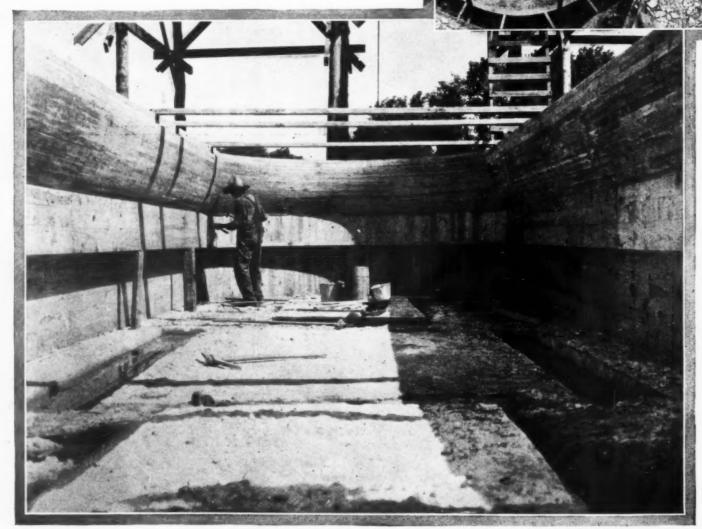
Arches were poured in units of three. This division made two river abutment piers necessary. The abutment piers are 60 ft. by 16 ft. 6 in. All other piers are 56 ft. by 13 ft. All piets are hollow and are backfilled with rock.

Centering was supported on falsework bents at the center of the arches. In pouring the middle trio of arches, all concrete on two of the arches was placed before any part of the third was poured. This unusual procedure did not cause deflection of the pier receiving the unbalanced thrust.

The job has its own spur track which is brought down Gervais Street about one-half mile from a main line rail-road. Cement cars may be unloaded out of one door into the cement house or out the other on to the mixer platform. Concrete buckets are loaded at the mixer and are run under the cableway on narrow-gage cars operated by a hoist engine.

The job has been under dual direction most of the time, R. E. Hardaway and J. J. Taylor co-operating as superintendents under the general supervision of T. A. Jamison, vice-president of the Hardaway Contracting Company. Mr. Hardaway was placed in charge of another job, however, and Mr. Taylor has had complete responsibility for several months. The bridge is being built for the South Carolina State Highway Department, of which J. W. Barnwell is bridge engineer. The resident engineer is Cecil Johnson.

Below—Putting the finishing touches on interior of pier form in river At right—Pouring concrete for footing of one of the piers

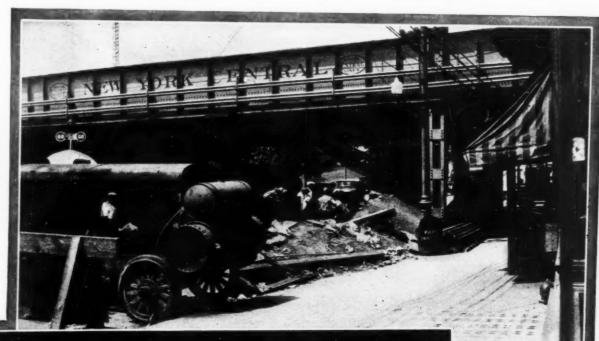


Driving Sheeting Where Space Is Scarce

Plains the Spedarrow Construction Company was obliged L to carry the trench along Main Street where that street passes under the tracks of the Harlem Division of the New York Central Railroad. This fact made it necessary to work in close quarters while driving the sheeting. The job was handled by running a Northwest crane as close as possible to the railroad bridge with its boom extending under the

'N CONSTRUCTING a sewer for the city of White bridge. A McKiernan-Terry hammer operated by air from an Ingersoll-Rand compressor was then suspended from the end of the boom. With this outfit the sheeting was driven in a place where it would have been extremely difficult to use other equipment. Even with this arrangement there was very little space in which to work. Construction of the sewer is under the supervision of Frederick C. Brandes, city engineer of the New York municipality.

Looking under the railroad bridge. The crane may be seen on the other side with its boom extended under the tracks





Looking out from under the bridge. The boom of the crane may be seen at the top

CASH PRIZES for PHOTOGRAPHS First \$25 Second \$15 Third \$10

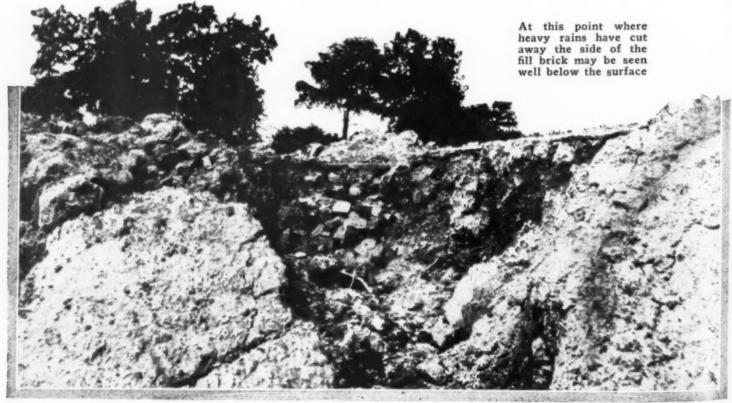
See Conditions on Page 16

Bypass Will Relieve Congestion of



SITUATED between the great metropolitan centers, New York and Philadelphia, the State of New Jersey has had to take care of an extremely large flow of traffic, and the Highway Commission has a big job on its hands. One of the main routes on which traffic is greatest is that leading from New York to the shore resorts on the Jersey coast,

and this route is continually being improved in every way. A typical example of the work now under way is the construction of about three miles of road to bypass Keyport, always a congested point. One section of this bypass was finished last year, and the other section, about 1½ miles in length, is now being built by Decker & Canning of



Page Thirty

on Shore Highway in New Jersey

Great quantities of black mud were forced up by the settling of the fill



Newark, N. J. It will consist of a concrete road 29 to Olsen, district engineer. H. A. Hartmann is directly in 40 ft. in width. The pavement will be 9 in. thick and concharge of the job for the highway commission. tain double reinforcing. This part of the work is being handled with a Rex paver.

ass

les

One of the most interesting parts of the job was the building of a fill 3,000 ft. in length, across the meadows formed by a small tidal stream. This fill required an unusual amount of material, about 185,000 yd. being used. Work was begun in November of last year and continued through the winter. A. C. Canning, superintendent for the contractors, made his job a little easier by buying up the waste material of an old brickyard in the neighborhood. He dumped about 20,000 yd. of brick into the fill which greatly improved the going for the trucks, especially during the wet spring months. He dumped the brick on the fill and used a Cletrac tractor to spread them out into a rough sort of

The work is being done under the direction of T. E.



A Contractor's

Offices of John Gill & Sons Cleveland Ohio

> At right—The corridor suggests to the visitor the character of the organization



STABLISHED by John Gill in 1854, the contracting organization of John Gill & Sons has a record of 73 years of service in the construction field. The business is carried on by Kermode F. Gill and John T. Gill, sons of John Gill who died in 1912. The offices are in Cleveland. The work of John Gill & Sons has not been confined to Cleveland. Among the notable buildings constructed are: Missouri State Capitol, Jefferson City; Ben Franklin Hotel, Philadelphia; Hudson County Court House, Jersey City, N. J.; Washington postoffice, Washington, D. C.; City Court House, Baltimore, Md.; Liberty Bank, Buffalo, N. Y., and the Naval Training Station, Norfolk, Va. At present they are building the new Cleveland Union Station.



At right—The drafting room is light and spacious



Headquarters



Above—The private office of Kermode F. Gill

At right—Plans of the current jobs are accessible in this room

Below—The big conference room is the largest of the office suite



Mobile Crane Sets Steel

Boom Extension Increases Range of Machine

Wh



Page Thirty-four

on Three-Story Building

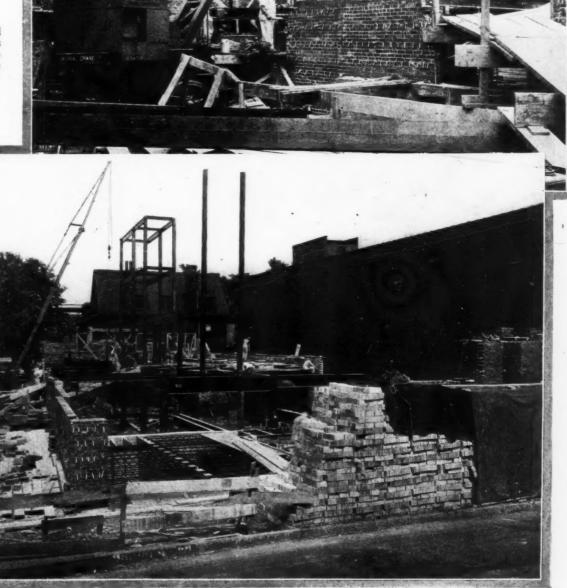
Which Operates From Only Two Set-Ups

hardest jobs was the setting of a two-ton girder 22 ft. 6 in. long. The crane handled this at a radius of about 28 ft. Another girder 23 ft. long, weighing 2,645 lb., was set at a 50 ft. radius with the boom of the crane practically flat.

The advantage of mobile machinery was shown during the job when the contractors had to handle some additional work on a building about 4 miles away. The crane went out to the second job on a Saturday afternoon. It took 20 minutes to take off the 16-ft. boom extension and the crane was in operation 20 minutes after it arrived.

The crane operated from only two set-ups in erecting all of the 170 tons of steel in the three-story structure

ne



Highway Contractors Tackle 1 Careful Planning Makes S

Unfamiliar

AN a contracting organization equipped for one kind of construction work compete successfully in another field when business slackens in its own special province? The question seems to have been answered in the affirmative by Robert G. Lassiter & Company, Raleigh, N. C., who are well known as road builders, but who only recently have attempted to obtain a place among pipe line contractors. They may never repeat the attempt. If they do not, the reason will be the abundance of highway work and not failure in their first effort.

By some thoughtful planning of how to adapt their equipment to the job of laying 7 miles of cast-iron pipe for the city of Raleigh, the Lassiter organization was able to enter the lowest bid and obtain the contract. Records of the work indicate there was no error of judgment in preparing the

The trench has been dug by a Link-Belt dragline equipped with a 1-cu.yd. Page bucket. A crawler Erie steam shovel moves along the side of the trench and lowers the pipe into place quickly and easily. The material excavated has been mostly clay, although sandstone was encountered toward the

end of the digging. The line is to bring raw water from a point 7 miles south of the city's pumping plant. A dam with a storage capacity of one billion gallons will be built next year to feed the line. The pipe is in 20 and 24-in. sizes. It has been unloaded at two points. The simple derrick and engine shown in one of Pouring Leadite joints on 7-mile pipe line Steam shovel lowering pipe into trench

Pipe Line Job

Success of Work in Province

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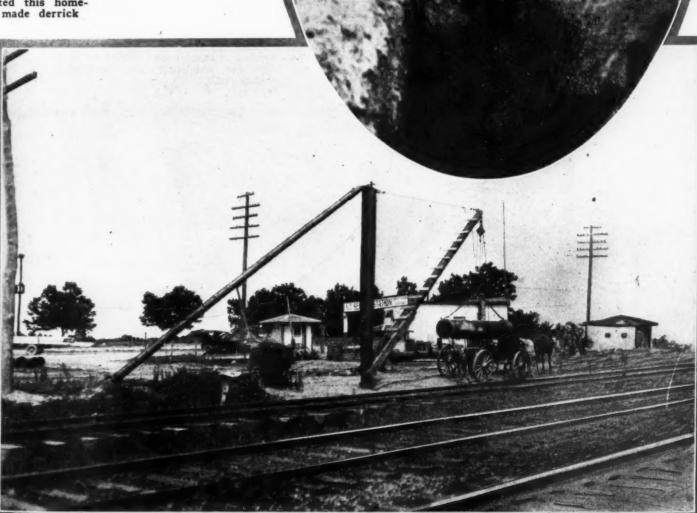
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to

the photographs was used at both unloading points. A small hoist was connected to the drive shaft of an old automobile engine by a universal joint. This combination handled all the pipe very effectively by running the motor in low gear. Up to the time that the rock was encountered, an average of 575 ft. a day, including rainy days and holidays, had been made. On one day, 1,200 ft. of pipe was laid. The line is being constructed under the supervision of William C. Olsen, Inc., Raleigh, N. C., consulting engineers for the project. C. W. Mengel, vice-president of the Olsen corporation, is directly in charge. F. D. Cline, general superintendent for Lassiter & Company, has charge of operations. C. W. Harlow is superintendent of the job.

This dragline excavated all of the trench

An old automobile engine operated this homemade derrick





More Concrete for Highway Improvement Program In

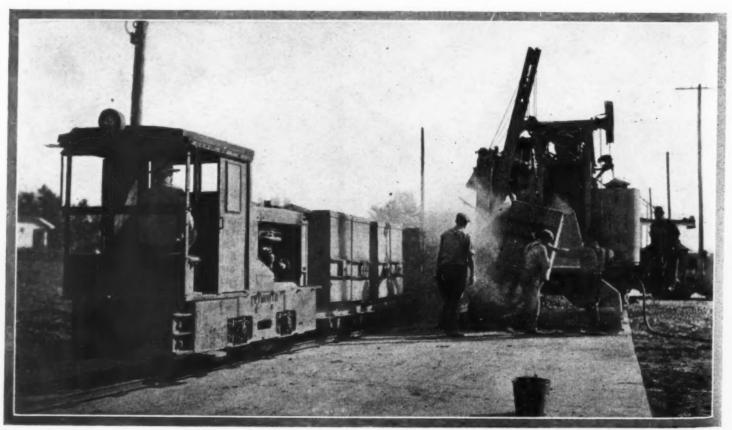
Highway Improvement Program

7AYNE County, Mich., in which Detroit is situated, and which was a pioneer in the construction of concrete roads, is keeping up its reputation for up-todate highways. Many of the old roads are being widened, curves are being eliminated, and, in addition, considerable new construction is always going on. Concrete pavement is still a favorite with the Board of Wayne County Road Commissioners. Industrial haulage is used to carry materials



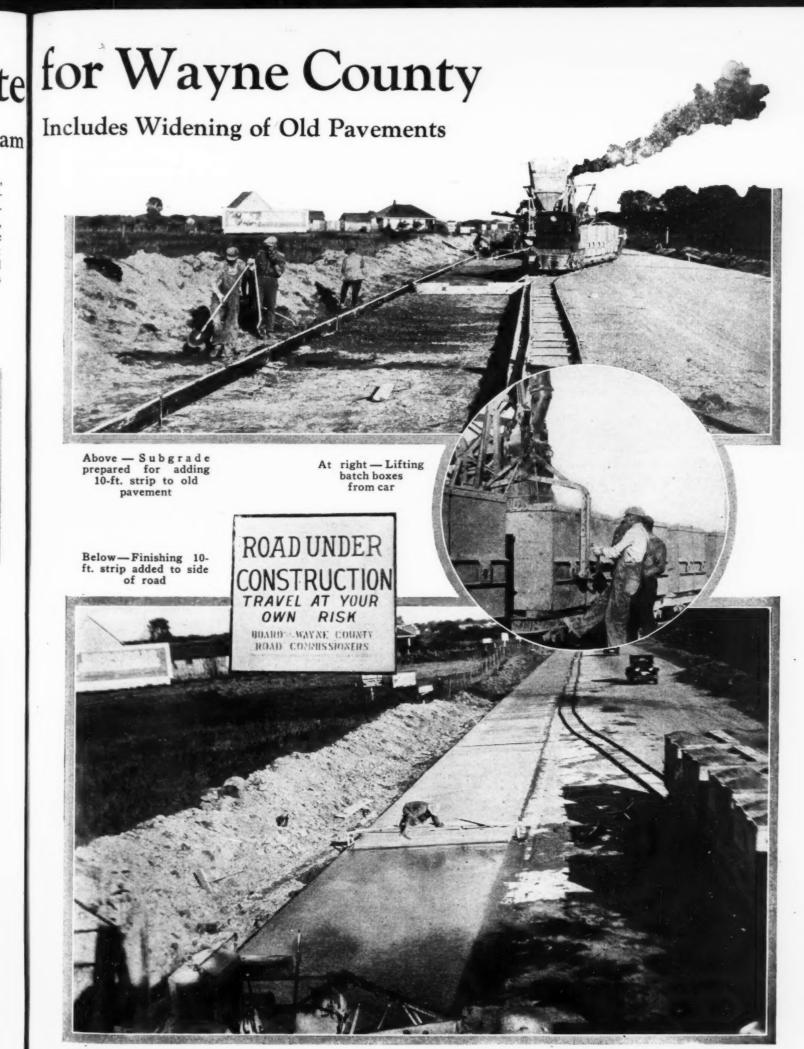
Above-Some of the industrial trains between material yard and mixer consisted of as many as 15 cars. A Plymouth locomotive is hauling this one

Below — Aggregates arriving at the mixer in batch boxes carried by Koppel cars and being dumped into skip of paver.



Page Thirty-eight

September, 1927—CONSTRUCTION METHODS



Steel Warehouses for St

Eight Big Buildings Under One Ship Channel Will Provide

Contractors

THE new warehouse plant of the Carnegie Steel Company at Houston, Texas, is of interest to construction men for three reasons. The methods employed in building it, although not unusual, are good; the arrangement of facilities is such as to gain maximum efficiency in operation, and the location of the plant makes steel products more readily available to contractors in the Southwest area served.

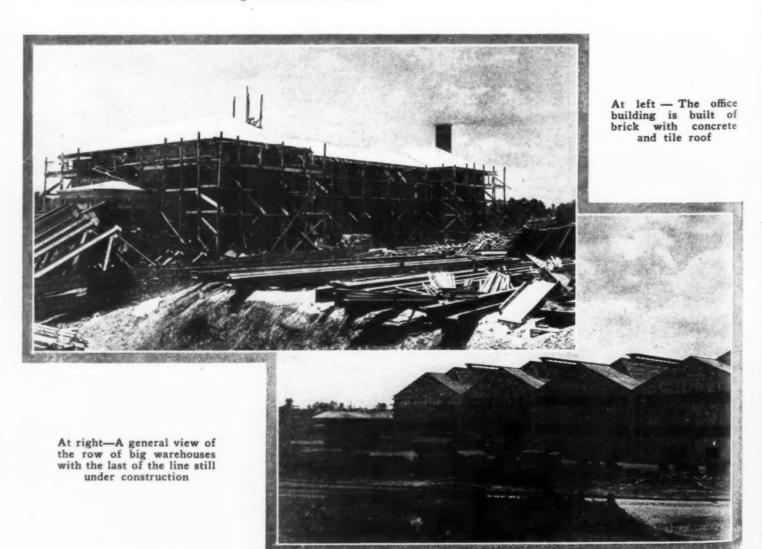
The eight warehouse buildings are all under one roof. Seven of them are 80 ft. wide and 480 ft. long. The eighth is 85 ft. by 480 ft. They are of heavy steel frame construction covered with galvanized sheeting. Locomotive cranes were used in erecting the steel, as the front cover photograph shows. It had just begun setting the roof trusses on the last of the eight warehouses. The picture at the bottom of these two pages was taken the same day and shows seven of the warehouses enclosed, with the crane still setting steel on the eighth building. The office building which appears in one of the pictures is of brick, concrete, and steel. Tiles have been laid over the concrete roof since the photograph was taken.

The upper right-hand picture on the opposite page shows a No. 1 Vulcan steam hammer driving 65-ft. creosoted timber

piles for the 300-ft. dock along the ship channel frontage of the plant. The location of the slip for barges is shown in the center photograph which was taken after the concrete piers which form column footings had been cast. Each of these piers rests on a timber pile foundation. The slip has since been excavated to a depth of 10 ft. below water level.

The roof and the crane runways from the buildings at the right in the picture extend over the barge slip. Two railroad tracks are laid between the slip and the storage floor of the buildings. A roadway passes through the opposite end of the structures. Mill shipments may be unloaded by crane from barges directly into cars or trucks, or they may be stored on the warehouse floor. One of the railroad tracks runs on to the dock for ocean going ships. High speed electric cranes in all buildings allow quick handling of the heavy materials.

Texas contractors welcome the new plant because it assures prompt filling of their steel orders. Rolled shapes, wire products, and black and galvanized sheets will always be available for quick delivery. The warehouse is built on a 100-acre site advantageously located for its purpose and



Page Forty

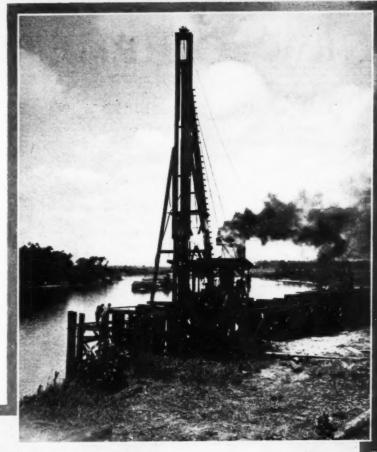
September, 1927—CONSTRUCTION METHODS

orSteel Storage

Roof at Tidewater on Houston Better Service for In Southwest

adjoining the big docks of the Southern Pacific railroad. Auxiliary buildings will house the general offices of the plant, an electric substation which will distribute power to drive the machinery, a large store room, locker rooms and showers and an emergency hospital. The plant is equipped to function as a complete unit. Within the buildings and on adjoining grounds considerable standard-gage rail has been laid connecting with the Clinton branch of the Southern Pacific.

The plant will be a most complete and modern warehouse for the storage, fabrication and distribution of steel products throughout the Texas territory, while through shipments from the mills reaching Houston by water from Atlantic, Gulf and Mississippi River ports will be transferred here for reconsignment by rail.



Excavation for the barge slip is shown at the right. This slip will make it possible to bring the steel laden barges into the warehouses which will be extended over the slip





The piledriver at the top of the page is building the dock which will extend 300 ft. along the bank of the Houston ship channel

NEW EQUIPMENT ON THE JOB

For Unloading Brick

A brick unloader consisting of a conveyor 40 ft. long mounted on swivel wheels which rest on the dock, the other end operating on a 2-wheel truck with a fifth wheel



arrangement and pole extension, has been put on the market by the George Haiss Manufacturing Company of New York City. This machine is equipped with a wire belt 20 in. wide running on ball bearing rollers.

A Two-Ton Tier Lift Truck

A lighter duty electric tiering truck is being manufactured by the Elwell-Parker Electric Company of Cleveland, Ohio. This machine will handle skid loads as in ordinary power-lift



truck service, and it also can elevate the load from the floor 4 to 8 ft. when tiering or stacking in storage and stock rooms or delivering goods to motor trucks or railroad cars. The new motor is known as the 2-ton tiering truck, the previous

sizes being rated at 3 and 6 tons. The machine can be equipped with platforms of different sizes to suit the materials handled. It is especially designed for the lighter manufacturing branches of industry as well as warehouses, railroad stores, shops and steamship terminal work.

Special Jack for Finisher

A new jack which is designed for mounting the transportation wheels on finishing machines is being sold by the Lakewood Engineering Company of Cleveland, which also manu-



factures screeds and tampers. This jack makes it easy for the contractor to remove or install the transportation wheels on the job, an operation which previously took considerable time and trouble. The photograph shows the jack in operation and gives a good idea of how it raises and lowers the

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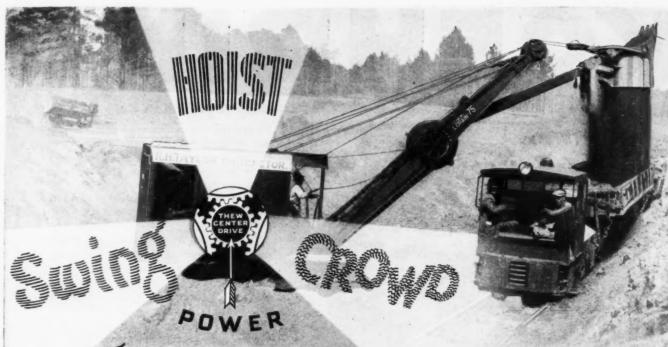
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Center Drive is an important factor in excavating and material handling work—let us send you full details.

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Thew Center Drive applied to swing, hoist and crowd gives the same rugged service that has made Thew Center Drive Trucks famous.









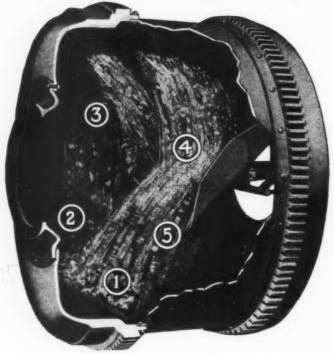
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- 1. Diagonal bladescutthrough materials, agitating them with a rapid folding action.
- 2. Diagonal blades carry materials upward with motion of the drum, spilling them back against motion of the drum, and at the same time carrying them toward discharging side of the drum.
- 3. Pick-up buckets carry materials to top of drum, and violently project them down to reversed discharge chute in a scattering showering action.
- 4. Materials again showered from reversed discharge chute back to diagonal blades on charging side of drum.
- 5. Diagonal blades again start the materials through a complete repetition of the entire mixing action - the distinctive, exclusive Koehring Re-mixing Action! The Koehring re-mixing action is only made possible by the Koehring construction which pivots the discharge chute far enough inside the drum to return the materials to the charging side!

When Inspection Says You Must-

WHEN quality of concrete is under rigid inspection—when vigilant inspectors or engineers set batch meters and mixing period according to uniformity and quality of concrete - - then you'll find that Koehring Re-mixing Action means a lot to speed in getting concrete on to the subgrade! You'll find it is a big factor in getting more batches per day, more yardage on the subgrade!

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And in every other way too the Koehring is fast! Stop-watch the time from the start of the charging skip upward, until the last shovelful of materials is actually in the drum! You'll find the Koehring gives you something more than mere high speed skip travel—it gives you actual high speed charging!

Watch Discharge - No mere gushing of concrete at the start and then a decreased dribbling at the end of the batch! No-the big volume that comes down the chute at the start keeps coming to the last shovelful of the batch!

And up on the control platform is an operator who sees what's happening at both ends of the mixer-sees without walking about! His levers are in easy reach! Automatic Actions save him seconds, let him keep his mind and effort on high speed operation of the mixer as a whole! He gets SPEED - a fast steady sequence of charging, mixing, discharging, and distributing! One batch on the heels of another! And never a second's delay.

High speed as a unit! - fast in every function - and all the functions tied together by centralized, fast control -

that's why the Koehring is the High Speed Paving Unitl—And behind high speed operation is Koehring Heavy Duty Construction—the greatest safety factor against breakdowns and delays you can put on the job! Know the Koehring!

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Write for Paver Catalog No. P 17

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Page Forty-four





You will be impressed with the way the Gas+Air ERIE digs hard materials that you never expected to see a gasoline shovel handle.

Its powerful gasoline motor drives the hoist direct, and in a hard cut can be *helped* by the "crowd" and "swing." Instead of stealing power from the hoist, the air engines for crowding and swinging *add extra power*, using surplus energy previously stored up by the gas motor.

Digs harder materials— much faster— more accurate. The shovel-crane for BIGGER PRODUCTION.

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Fast work, with rapid and clean dumping—a Blaw-Knox Drag-Line Bucket, simply designed of durable materials with expert workmanship, fits the dragline job, giving a maximum efficiency.

Extra capacity buckets can be used on ordinary cranes, with a consequent saving in time and an increase in output as high as twenty-five per cent. This was the experience of the W. T. Newman Co., of Chicago, whose crane, ord narily limited to the use of a 1-yd. bucket, handled a 1¼-yd. Blaw-Knox Dragline Bucket with ease.

May we send you the illustrated leaflet describing these buckets in detail?

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on all high speed shafts have always been standard equipment on Northwest shovels, cranes and draglines.

This is one of the many features of advanced design that Northwest pioneered.

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The wire rope that is used on material-handling equipment must necessarily be strong—but strength alone is not sufficient if both safety and economy are to be had.

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"HERCULES" (Red-Strand) Wire Rope is made in both Round Strand and Patent Flattened Strand constructions in order to meet all working conditions. Tell us how you use wire rope and we shall be glad to suggest the right construction for best results.

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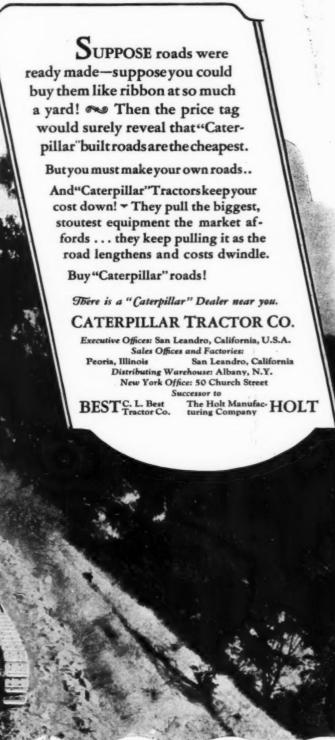
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Scraping backfill with Utility Hoist. This unit can be mounted conveniently to your portable compressor.

Use It In Your Trench Work

Backfilling is but one of the many uses that can be made of the Utility Hoist. The dirt is quickly scraped back into the trench and is then ready for tamping. A Backfill Tamper, which takes the place of five men, will ram the fill down hard and evenly. This system is many times faster and more thorough than hand methods.

The Utility Hoist can also be used for handling boulders, skidding timber, "spotting" cars, etc. It is provided with a special base which makes it easy to mount on any Ingersoll-Rand Portable Compressor.

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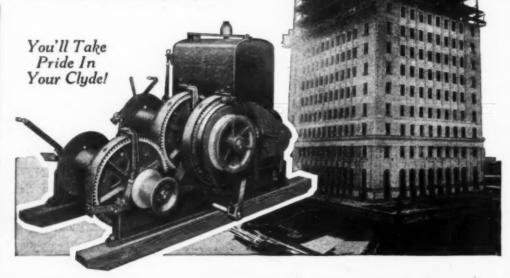
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HOISTS DERRICKS

The illustration shows the new Thomas Jefferson hotel under construction at Birmingham, Ala. Foster & Creighton Co. of Nashville, Tenn., were the general contractors. Two Clyde double drum gasoline hoists were used on the job to handle all materials.

Clyde gasoline hoisting equipment is gaining in popularity on building construction work everywhere. Your inquiry to the home office or any branch will bring you complete information about these units and their ability to increase your profits.



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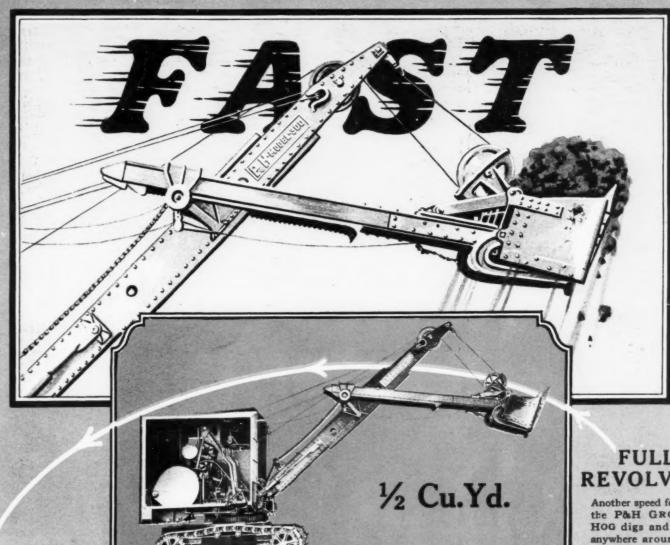
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FULL REVOLVING

Another speed feature, the P&H GROUND HOG digs and loads anywhere around the

HE speed of the P&H GROUND HOG gives users more yardage than the ½ yd. capacity plate indicates.

Backed by the 50 H.P. motor, the high line speeds of 155 ft. per min. the full circle swing of 51/2 R.P.M.—the GROUNDHOG eats up the work.

And it has the P&H Patented Powerful Crowd which is Positive

and will bite into very tough digging. It can force the dipper above the boom point which is particularly valuable for loading trucks on top of the bank. The crowd is independent of the hoist so that the GROUNDHOG can cut a level floor.

Send for the Bulletin covering this machine. Tear out the coupon reminder on the reverse side now and get a copy.

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Like the larger P&H models, the GROUND HOG is interchangeable into Shovel, Crane, Dragline and Pile-driver.

Interchangeability combined with high speeds and P&H dependability mean large profits for the user.

GROUND HOG 1/2 Cu.Yd.

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The GROUNDHOG is a P&H

Don't forget the GROUNDHOG is a P&H. It has the same high quality material and workmanship as the heavy duty P&H machines and it's backed by P&H Experience gained in building high grade material handling machinery for a period of more than 40 years.

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Measure Universal Performance by asking any of the hundreds of Universal owners—in all parts of the world, doing all types of work, operating under all conditions. You'll get proofs such as "We unloaded 16½ cars to trucks in 10 hours"— "After using it for 3 years we don't know how we could get along without it," etc.

You'll get answers that will explain why owners repeat on Universals until, today, fleets of 3 to 10 are common throughout the country—in fact, 1 in every 4 Universal Sales is a Repeat Order. Ask any Universal Owner "WHY?"

Write for Bulletin 367. It tells how Universal Performance will fit in on your job.

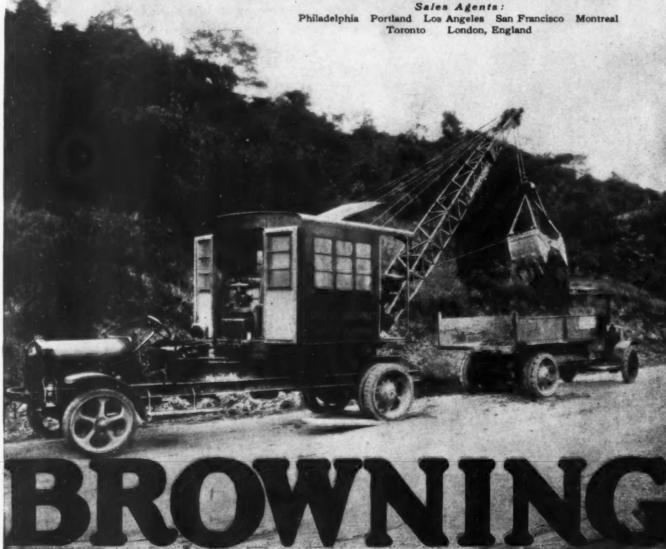
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THE BROWNING CRANE COMPANY



Page Fifty-six

September, 1927—CONSTRUCTION METHODS

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BUILT for rough, tough work, the Link-Belt "Grizzly" Loader is ideally suited for contracting service, such as the reloading and batching of advance storage piles on road building work.

Building material yards have found the "Grizzly" to be the most economical means of keeping trucks on the move. Those who are using them in sand and gravel pits are effecting economies in digging and loading costs never before possible. Send for Book No. 924.

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You will feel, as others do, that the tougher the job, the greater the need for a Link-Belt "Built for Service" Shovel.

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ARE YOU PREPARED for THESE OPPORTUNITIES?



A great corporation, employing thousands of men and consuming millions of pounds of explosives each year, employs a man whose sole duties are the supervision of storage, transportation, and use of explosives in its dozens of operations. By the introduction of better methods he has helped to lower the company's accident

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Another company, operating more than a dozen large quarries, producing millions of tons of crushed stone annually, places upon one man the responsibility for the success of huge blasts involving carloads of explosives in a single shot and representing investments of thousands of dollars in labor, equipment, and materials.

Certain difficulties seemed insuperable to a public utilities company engaged in driving huge tunnels many miles in length on a hydro-electric project. A special system of firing holes in rotation, introduced by a man trained in this branch of engineering, solved the difficulty.

The construction industry is awake to the need of such men. The day of rule-of-thumb methods is waning. The need for the scientific application of one of the greatest labor-saving devices of all time—explosives—is becoming widely recognized.

As a contribution to the cause of Industrial Education we have prepared a two-reel motion picture depicting the different types of projects where men trained in this branch of engineering are needed to decrease costs and increase safety.

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He helps to build dams and drive tunnels on great hydro-electric projects



He removes mountains of copper and iron

The outside band clutches on a Marion type 7 straight gas are

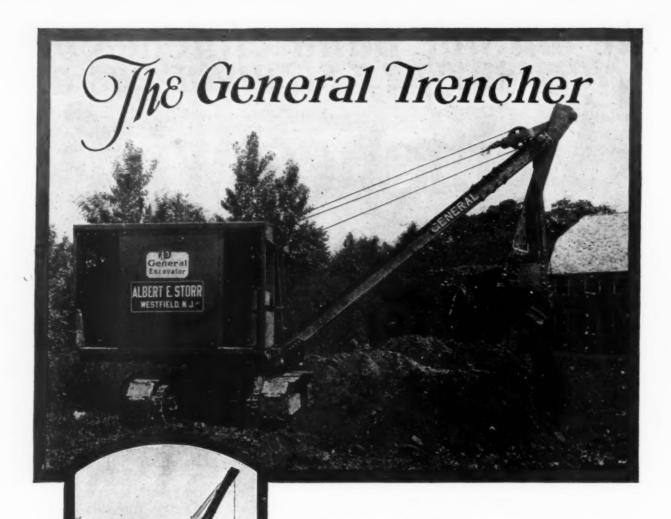
inches wide

THE swinging clutch mechanism in a gas shovel is its backbone—nothing equals the severe service to which it is subjected. In the Type 7 Straight Gas Excavator, Marion uses the largest clutches ever made for a one yard machine—4½ inches wide and 25 inches in diameter. For smoother operation, more positive action. longer life and less frequent adjustment, they are of the outside band type. There is no slipping or jerking to wear away your profits. Mail the coupon for further information.

THE MARION STEAM SHOVEL CO., Marion, Ohio, U.S.A.

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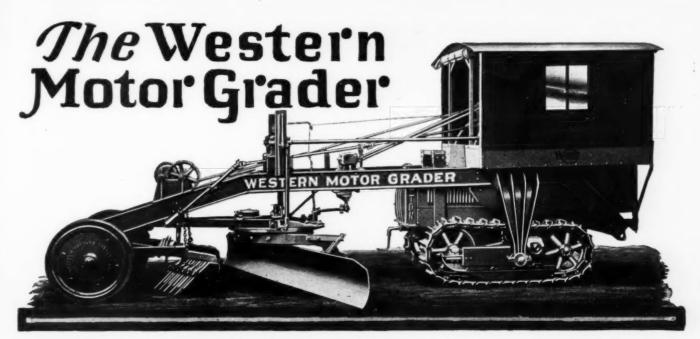


Easily changed over to shovel, crane, clamshell or dragline without changes or additions in operating machinery. Above is a General with crane and clamshell equipment for laying pipe and filling in trench.

Gas or electric. Digs a trench 16 feet deep, bucket widths 24 inches, 30 inches, 36 inches. Full circle swing—dumps behind as well as at sides. Special design gives enormous bail-pull direct without sheave block. Fast operation. Economical because no power waste in the simplified machinery. Travels away from the work—on solid ground—does not straddle the trench. Built up of steel castings. Oneman operation. Distributors and stock machines in principal cities.



THE GENERAL EXCAVATOR COMPANY-MARION, OHIO, U. S.A.





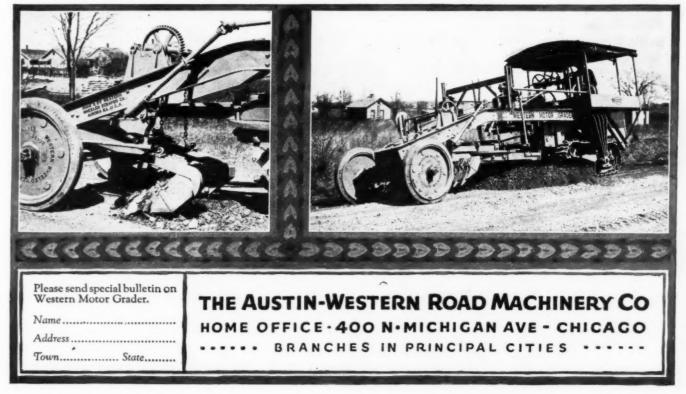
HE ideal motor grader for the majority of public boards is an all-around machine—efficient when it comes to maintenance, yet capable of handling satisfactorily many kinds of ditching and grading—which means that it should have a

crawler tread. Instead of using a wheel type tractor with crawler attachment the Western Motor Grader uses the complete two-ton Caterpillar Tractor which has an unexcelled service record. We do not furnish the tractor, but do furnish the necessary parts for attaching the grader to it, which is but the work of a few hours, while it is still easier to unhook the tractor if it should be wanted for some other purpose later on. The connection is made at the exact pivotal point of the tractor, which leaves its ends free to rise and fall with the ground, and without having any effect on the work of the blade.

One of the best features of the Western Motor Grader is its weight and strength. The side rails are 8-inch channels;

the front truck has a king pin connection which insures freedom of axle movement; the front end is heavy enough to insure perfect steering control, while the "no lost motion" construction with all worm gears housed and running in oil, and ball and socket connections, insures smooth work. Regular equipment includes the disc type, rubber tired, front wheels and all steel cab shown in the photographs, but not the canvas curtains which, together with an extremely efficient "A" shaped scarifier attachment and spoked front wheels are supplied on special orders. We can also furnish rubber tread pads which adapt the machine perfectly to gravel road maintenance.

All in all, the Western Motor Grader is an investment that will return big dividends in improved roads and also in time, labor and money saved. The coupon will bring you by return mail a copy of the special bulletin in which its many interesting features are fully illustrated and described.





Trailer Bins



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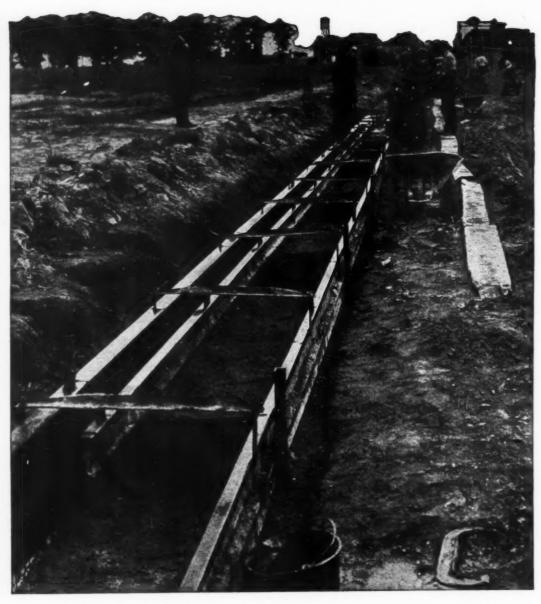
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A Typical Heltzel Curb and Gutter Job

HELTZEL Curb and Gutter Forms have unmatched popularity with municipalities, engineers and contractors.

They align better, set and strip in less time and assure a decidedly better job of concrete work.

Due to the construction, spreading

of the rails is impossible and the face rail cannot creep up.

All division plates can be removed without disturbing side rails.

Write today for HELTZEL Catalogue of curb and gutter and sidewalk forms.

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Now is the time to place Carbic Lights on the job

A LIGHT FOR EVERY NEED



No. 2 Standard Burns 12 Hours



No. 15 Burns 9 Hours



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The days are getting shorter and shorter—soon construction progress will be handicapped by the inevitable rainy season and heavy frosts. Now is the time to add a few hours to each of your working days—like hundreds of other contractors are doing.

Get out your Carbic lights—the night shift is a "cinch" with these trusty units on the job. If you have not already purchased Carbic lights, your jobber can supply them or we can ship directly from warehouses located in all sections.

Carbic lights are operated by inexperienced labor with ease and safety. A trial will convince you. Write or wire today.

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CONSTRUCTION MACHINERY CO.

Nationally Distributed From Convenient Points 403 Vinton St., Waterloo, Ia.

WARDE R
The Original Single Opening Tilting Mixer



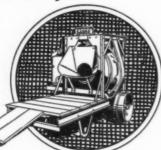


SPEED More Batches Per Day

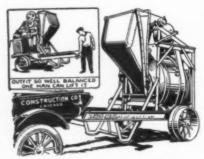
Faster discharge—fast charging without pounding using "Skip Shaker"—fast accurate measure water tank.

END DISCHARGE—Will do anything a side Discharge type will and in addition save labor and wheeling by pouring floors, walks, curbs, alleys or into forms. (Use like a Paver).

STURDIER—100% Roller bearings—steel construction cuts weight 500 lbs., adds 50% strength. More compact. A full one bag mixer.



LOW CHARGER



PORTABILITY TRAIL IT ANYWHERE

MORE PORTABLE—Trail it anywhere at high speeds—roller bearing wheels—spring shock absorbers—easy to handle, so well balanced that one man can pick up outfit like a wheelbarrow.

Jaeger Mixers furnished in all sizes 3½ ft. to 28 ft. Tilting or non-Tilt types. Write for Complete Catalog—Prices—Easy Terms.

THE JAEGER MACHINE COMPANY

800 Dublin Ave.

Columbus, Ohio

SEND THIS SLIP TODAY FOR NEW PRICE

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Another Opportunity to Meet

WHOLE LOWELL FAMILY

Reversible Ratchet Wrenches

Among them is the wrench you need WHICH IS IT? WRITE AND TELL US



1916 Pattern

Finished all over. Gear openings both hexagon and square from \(\frac{1}{4} \)-in. to 1\(\frac{1}{4} \)-in. across the flats.



Lag Screw Pattern

Finished in black enamel with socket openings both hexagon and square from ½-in. to 1%-in, across the flats.



Steel Socket Bridge Pattern

Finished in black enamel with socket openings both hexagon and square from 1-in. to 5-in. across the flats.



Bridge Builders' Pattern

Finished in black enamel with gear openings both hexagon and square from 1-in. to 4 %-in. across the flats.



Multiplex Set

No. 1—Capacity ¼-in. to ¼-in. inclusive, No. 2—Capacity ¼-in. to 1¼-in, niclusive, Expressed in bolt diameters.

LOWELL WRENCH CO.

WORCESTER, MASS., U. S. A.

ASK FOR CATALOG M

PERMANENT AS PERMIDS THE PYRAMIDS THE GYPT OF EGYPT

waterproof!

When Noah built the ark, he used asphalt, inside and out, to seal the vessel against leakage.

At the suggestion of the Egyptian princess, Moses was preserved from death in a basket rendered waterproof by asphalt.

In basements and lavatories; in paper mills, ice cream plants, dairies laundries and other factories where floors are frequently wet and covered with water, a waterproofing material is necessary to preserve the surface against cracking, chipping and disintegration.

Hydro-Proof—pure asphalt, atomized and suspended in water—when applied according to our 1 2 3 Formula, will make concrete, brick, wooden block and other floors positively waterproof. No chipping out of old material is necessary in preparing concrete or brick floors for repairs. 1 2 3 Hydro-Proof can be laid to a feather edge. Hydro-Proofed floors are unaffected by acids, alkalies, salt brine, chemicals or noxious gases. The elasticity of Hydro-Proofed floors takes up the varying strain of heavy trucking and other traffic; also greatly reduces industrial fatigue.

Let us prove to you the enduring, protective qualities of Hydro-Proof as a floor resurfacer. We'll send you a working sample, to try out on your floors, free. Use coupon.

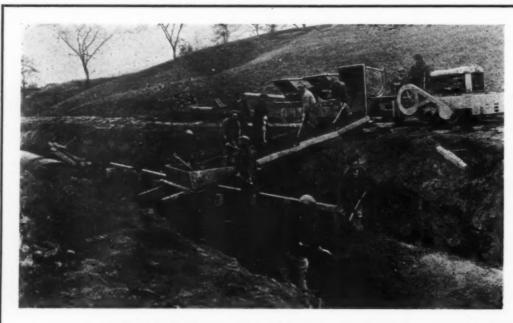
The Asphalt Products Co., 504 FREE STREET N.Y.

REE STREET send me a working sample of HYDRO-PROOF and your 123 Formula, without placing me under any obligations, 704F.

The World's Most Enduring Material

Name.....

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Capacities
one to
four yards
for
Auto Trucks
or
Platform
Cars

EASTON ROLLOVER BODIES:

For roadbuilding, sewer work, dam construction and general contracting. Mixed concrete or sticky, mucky material can be handled in Easton Rollovers with all the ease of dry excavation or other loose flowing materials. Their easy automatic operating methods and positive dumping angle does the trick.

EASTON CAR AND CONSTRUCTION CO. EASTON PENNA.

MORE POWER

Here is a High Pressure Power Driven Pump For Operating Hydraulic Jacks and Other Hydraulic Tools

It is a three plunger vertical pump driven by a gas engine and mounted upon a truck for easy movement about the job.

We build a full line of hydraulic jacks—standard types, out-side pump types and independent pump types. Pipe benders, reinforcing steel shears and structural shapes benders also presses for testing specimen cubes of concrete.

Write for catalogs

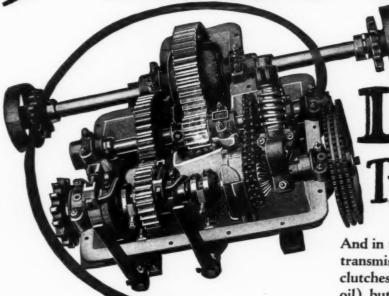
THE WATSON-STILLMAN CO.

1014 Evening Post Bldg., New York City

Chicago, 549 W. Washing on Blvd. Cleveland, Auditorium Garage Bldg.



The Haiff Loader



has a
LOADER
Transmission

And in the NEW model 27 Loader the enclosed transmission case houses not only all the clutches and speed-change gears (all running in oil) but ALSO THE SLOW SPEED WORM DRIVE.

There are other improvements (without any change in the fundamental Haiss design) of value to Loader users.

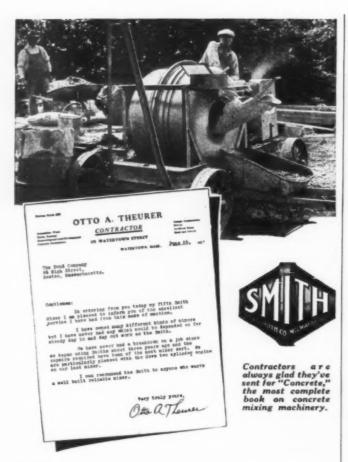
- 1. Engine power has been increased to 41 H.P.
- Elevator chain (blocks), elevator and creeper drive sprockets and feeding propellers are now of MANGANESE STEEL.
- The creeper tread mounting has been lengthened to further increase the stability of the machine.
- The rigid-pivoted elevator is centered side-to-sid and the feeding propellers balanced on either side of the foot of the elevator.
- A nickel-steel propeller-shaft, redesigned head take-ups, triple-strand engine drive chain—these are factors of longer life and lower upkeep.
- The swivel discharge chute is now adjustable in its angle of discharge— to be set according to the nature of the material handled.
- 7. And among the NEW items is a NEW Catalog (No. 527) which should interest every man who is considering a Loader.

The George Haiss Manufacturing Co., Inc.

139th Street and Rider Avenue New York, N. Y.

Representatives Throughout the World





"We have never had a breakdown on a job"

OTTO A. THEURER, Watertown, Mass.

During the 27 years in which Smith Mixers have been built, every point of extreme wear has been long since determined—and made doubly strong.

Thus Smith Mixers, in any size from $2\frac{1}{2}$ to 112 cu.ft. capacity, give a dependable, trouble-free service that makes them the choice of successful contractors the world over.

No other mixer can approach a Smith for sustained speed—and long life. There are features of a Smith that you should know *all* about.

The T. L. SMITH COMPANY 1084 32nd St., MILWAUKEE, WIS.

Sales Offices and Service Stations in all Principal Cities

Send for this Mixer Catalog No. 526 Today!



SMITH MIXERS

INDEPENDENT Reinforced Concrete Pipe



Builds Low Cost Sewers that LAST!

SEWERS built of INDEPENDENT Concrete Pipe are both economical to construct and permanent in service.

ECONOMY begins in the special local plant where the pipe are manufactured, and continues through generations of efficient service. INDEPENDENT Pipe Units are laid more quickly and cheaply, because the "Recessed Joint" facilitates laying and sealing, and insures efficient joints under all conditions.

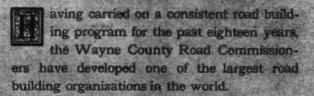
PERMANENCE is proved by the fact that concrete pipe sewers have given excellent service since 1850. And "INDEPENDENT" means concrete pipe at its best—Pipe that is quality-built, accurately reinforced, thoroughly inspected and properly cured!

Send for estimates on your prospective sewer work. Our prices and service facilities will interest you. Write or wire us.

INDEPENDENT CONCRETE PIPE CO. 209 North West St. Indianapolis, Ind.

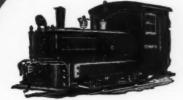


THIRTY SIX PLYMOUTHS HAVE HELPED BUILD WAYNE COUNTY MICHIGAN ROADS



Their building program has averaged fifty miles of new roads in the past six years—mostly hard surface roads, and nearly all twenty feet wide. This is in addition to replacements, repairs and the widening of an average of twenty miles of old roads per year.

Thirty-six Plymouth Gasoline Locomotives have reduced their haulage cost and increased their yearly mileage by placing materials on spot, rain or shine.



The PLYMOUTH 25-ton gasoline locomotive specially built for heavy hauling and shifting.

If it's a Track Haulage Problem There's a PLYMOUTH to Solve it

PLYMOUTH LOCOMOTTY E WORKS
The Fate-Root-Heath Company
PLYMOUTH OHIO

PLYMOUTH
Gasoline Locomotives

"The STANDARD"7-S MIXER

permits you to mix your
plaster
with the same efficiency
as concrete or
mortar



Only with "The Standard" Mixer because of its unique narrow drum construction can you mix plaster as easily and as efficiently as concrete or mortar. The 7-S type illustrated makes an ideal size for general construction work—not too large or too small for the average contractor to use on every job.

Write for full particulars on "The Standard" and its plaster mixing ability.

The Standard Scale & Supply Corporation Pittsburgh, Penna.

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New York: 145 Chambers Street Philadelphia: 510 Arch Street Cleveland: 721 St. Clair Ave., N.E. Chicago: 1840 Michigan Blyd.



Do the job with Metaforms save time and labor cut costs



METAL FORMS CORPORATION
Milwaukee, Wis.



Name those things which you want your paver to give you. Check the New Rex 27-E against them. On this buying basis you will buy the Rex—"The Finest, Fastest Paver ever Built." Ask for a catalogue on it.

CHAIN BELT COMPANY, 764 Park Street, Milwaukee



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Wilcox Brothers, Inc.
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E. J. McHarg & Company
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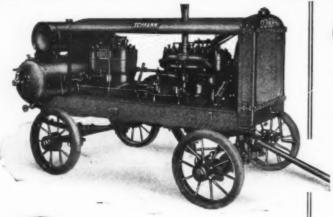
Long before the American Institute had awarded the Gold Medal of Merit to the Foote Company, the most prominent road contractors of the nation had recognized and acknowledged the worth of Multi-Foote. There is no denying the faith that prompted the ordering of a third, a fourth, tenth, eleventh, even a twenty-ninth Multi-Foote! There are more Foote pavers in service than any other make.

THE FOOTE COMPANY, Inc. of Nunda, N. Y.

World's largest exclusive builders of road pavers.



MultiFoote Sales Company 2811 West Fulton Street Chicago, Illinois Burton Franklin Volunteer Building Chattanooga, Tenn. Edward R. Bacon Company Folsom at 17th Street San Francisco, Calif.



Sizes—60, 120, 180 and 240 Cu. Ft. Gas, electric or belt drive. Truck, trailer, skid or tractor mounted.

Get the catalog.

Compressors—
for every contracting
and engineering job—

We supply the field with portable compressors for every need, in many types. A big job! But judging from the demand, the repeat orders, and favorable comments from users, Schramm Compressors have made good in a big way. And no wonder.

Powerful Buda engines, each equipped with clutch, governor (a real feature) and gas strainer (keeps dirt outside), stand up under the worst abuse.

The simple, large capacity compressors keep your tools supplied with full pressure—economically.

Mounting-whatever you want.

Let's coöperate and talk it over.

Inc., Manufacturers West Chester, Penna.

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Buhb

Below is illustrated the BUHL Type C Portable Compressor—one of the many different types of this popular line. Moderate in original cost and low in upkeep.

There are six sizes of portable air compressors in the BUHL line to choose from. For operating jack hammers, riveters, clay spades, concrete breakers, etc. The BUHL gives dependable air power at low cost—send for bulletins today.

Sales offices in principal cities

THE BUHL COMPANY

Manufacturers

37 W. Van Buren St., CHICAGO



On Timkens

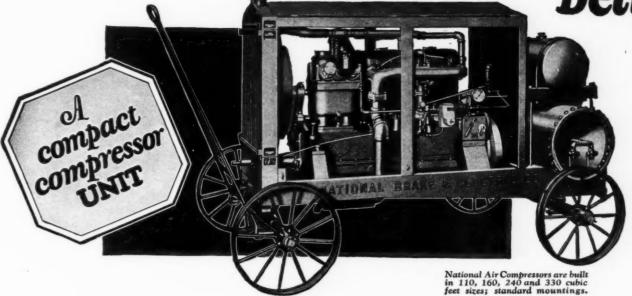


Four Timken Roller Bearings assure perfect alignment of both crank and take-off shafts. They end lubrication worries—and lengthen engine life. But this is only one of 9 New Features of the Newest 2 cylinder engine—that is without vibration. Send for others if you're interested in better 6, 9 or 12 h.p.

NOVO ENGINE COMPANY 214 Porter Street LANSING, MICHIGAN



NOclutches, NOchains, Couplings, NOgears, ~ belts



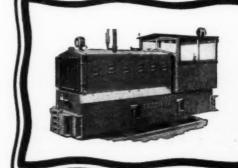
IN the Westinghouse-National, the air compressor and gas engine are built into One Unit, the cylinders of each being mounted on a single crankcase, with a single one-piece drop-forged crankshaft.

This Unit Principle design eliminates all clutches, couplings, gears, chains or belts—achieving a smoothness, simplicity and upkeep economy impossible with previous methods of connecting engine with compressor unit.



Exclusive territorial sales franchises available

NATIONAL BRAKE & ELECTRIC COMPANY Division of Westinghouse Air Brake Company MILWAUKEE, WISCONSIN

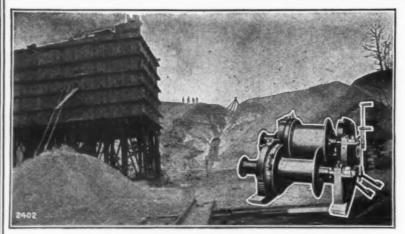


Milwaukee Gasoline Locomotives will solve your haulage problem. All sizes, all gauges. Pioneer builders of gasoline locomotives since 1907. Get acquainted with our Type "H" Models.

MILWAUKEE LOCOMOTIVE MFG. CO. Subsidiary of National Brake & Electric Co.

MILWAUKEE WISCONSIN ocomotives

Another Westinghouse Produ



General view of plant, and the scraper hois! of the Huntington Sand & Gravel Co., Huntington, L. I.



HOISTS ELECTRIC **GASOLINE** STEAM

FOR DRAG SCRAPERS

Inhaul drum has power for digging, outhaul drum has speed for quick return of empty bucket.

A Lidgerwood Hoist—that means power and strength in every part, an insurance against breakdowns; combined with ease in operation. A combination that gives capacity.

ELECTRIC—GASOLINE—STEAM HOISTS and DERRICKS
For every kind of contractors hoisting service.

Lidgerwood Manufacturing Company, 96 Liberty Street, New York

28,000 lbs. In use all over the

UNION IRON WORKS

Monroe and Grove Sts.

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world.

No. 6319 Capacity 100 lbs. to 2 tons.

It holds suspended loads SAFELY

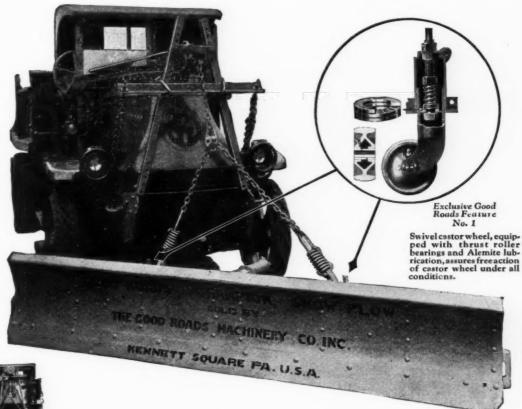
The load stays put when handled by a Dobbie Worm Winch. In a hoist of its type, it is very efficient. Send for complete data.

DOBBIE FOUNDRY AND MACHINE CO. Niagara Falls, N. Y.

SULKY DERRICKS

DERRICK FITTINGS WINCHES ALL TYPES

Turning Trucks into Snow Fighters in 10 Minutes!

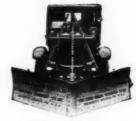


Good Roads Champion Blade Type Snow Plow. Model 10-C.

Good Roads Champion Blade Type for motor trucks—model 11-B heavy. Same plow as 10-C only heavier.



Good Roads Champion High Speed. Adjustable with V-type. Model 21-B for motor trucks. Clears a 14-foot sweep at 20 miles an hour.



Good Roads Champion Vtype for motor trucks -

Good Roads Snow Plows

THINK of the trucks that lay idle as soon as the snow begins to fall. Everyone of these can be turned into a snow fighter—in 10 minutes—by attaching a Good Roads Champion Snow Plow. No large investment, just use the equipment you already have and start when the storm does.

Embodying many new and patented features, Good Roads Champion Snow Plows offer you the quickest and most economical means of clearing snow-choked streets and highways. And remember, 3 out of 4 plows now in use are "Good Roads"!

THE GOOD ROADS MACHINERY CO., Inc. Kennett Square, Pa. Snow Plow Headquarters

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1523 Oliver Bldg.
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ALBANY, N. Y.
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Ournew 1927 catalog is now on the press. Send for your copy NOW!

Good Roads SNOW PLOWS

Like the Strong Man

be ready to resist unusual strains.

Like the strong man, Rogers Heavy Duty Gooseneck Trailers handle enormous weights. Reinforced at every point to insure maximum strength, they, too, resist unusual

The strong man handles enormous weights. In addition to transporting heavy loads Endowed with great strength he must ever safely and speedily, Rogers Trailers save loads, roads, time and money.

Rogers Heavy Duty Gooseneck Trailers are built to meet any requirement. Tell us your needs.



40-Ton Buckeye Trench Excavator. Moved by Brown Cartage Com-pany, Cleveland, O., for the Kassouf Company, Cleveland, O.

Address-

ROGERS BROTHERS CORPORATION, Albion, Pa.



When on Rock Excavation and the Work Goes Slow

MID-WEST Gasoline Locomotives

will hurry the stuff away when you get it on the cars. They will keep on doing it, too, all day long and all through the job.

Because

They are built for that kind of service and not to make you wonder how you will move the stuff tomorrow. They are not built "to just get by" but to leave fond memories when the job is done. Built in sizes from 3 to 25 tons. Let us tell you more

> Mid-West Locomotive Works Cincinnati, Ohio



Making Every Digging Job Pay More Profit

"Our costs per cubic yard of material excavated on three jobs where we have used a Sauerman Power Drag Scraper average over 40% lower than our costs on similar work before we had this machine," writes the superintendent of a large construction company.

The Sauerman Scraper is light and compact—yet capable of handling the toughest jobs. It digs the material and conveys 30 to 50 loads per hour to the hopper or spoil pile. It has a small power requirement. Its main-tenance costs are low. And one man handles all the operating.

A complete range of sizes from 1 to 10 cu. yd., meets the capacity requirements of every excavating job from the smallest to the largest.

To learn more about the profit-making ability of Sauerman Power Drag Scrapers, send for a copy of Pamphlet No. 24.

Sauerman Bros., Inc., 480 S. Clinton St., Chicago



THE 27th BUCK FOR MILWAUKEE THE 10th BUCK FOR ONE OWNER

Give a Buckeye an opportunity to demonstrate its working ability in any locality, and it's a safe guess that Buckeye will soon predominate in that territory. Its exceptional performance establishes this preference. History proves this to be true.

Milwaukee is only one of the many centers which evidence this fact. Pictured is that city's 27th Buckeye in transit.

This Buckeye is going to Zimmermann & Zimmermann, Milwaukee Contractors, making their 10th Buckeye. They will gladly tell you just why they prefer Buckeye equipment.

Write for illustrative and descriptive bulletins.

The Buckeye Traction Ditcher Co., Findlay, Ohio
There's a Buckeye Sales and Service Office Near You

Repeat orders consistently form a large percentage of Buckeye business

Budieye Trench excavators for over 30 YEARS

Staking Life On Sullivan Portable Compressors

Seventy feet below the Columbia River, in Washington, a crew of workmen staked their lives on the dependability of Sullivan Portable Compressors.

Booth and Pomeroy are building a million dollar bridge across the Columbia River at Vantage Ferry, 35 miles east of Ellensburg. Two 40 by 60-ft. caissons were to be sunk, one 70 feet and the other 60 feet, in the river bed.

In the caisson pits, air for the men to breathe, and to keep out the water, had to be maintained constantly at 45 lbs. pressureand 5 Sullivan 310-ft. Portable

Compresthe job to e v e rybody's satisfaction.

After the job completed, was four of the compressors were taken to Spokane for overhauling, and they were found to be in splendid condition.

Whether life, or only profits, are at stake, you can depend on S::llivan Compressors.

Capacities 103 to 310 ft.; power, Buda engines or electric motors; mountings, steel wheels, trailer trucks, or skids.

Write for Catalog 7283-F

Sullivan Machinery Company 168 S. Michigan Ave., Chicago



This is Your Ticket

For a Free Tour of Over 50 Contracting Layouts

Here's a chance to make a free inspection tour of over 50 progressive contracting jobs, without going outside of your own door. Barber-Greene men have gathered information, pictures and layouts on interesting features of contracting work in every section of the country. The best of these have been collected in the 1927 edition of Loading Layouts. Sending this ticket brings your copy-send it today.

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BARBER-GREENE CO. ▲ 530 W. Park Av., Aurora, Ill.

Portable Belt Conveyors

To Fill Any Form

The Stuebner Controllable Concrete

Bucket with its patented device for regulating the width of discharge opening is extremely useful when you are filling narrow or inconveniently located forms.

It is a genuine time saving piece of equipment which pays for itself by stopping the waste of material. Write for information.

> Turn-over and Bottom Dumping Buckets, Flat Cars, Push Carts, Steel Skips, End and Bottom Discharge Cars.

G. L. Stuebner Iron Works

Incorporated

West 12th St. and Vernon Blvd., Long Island City, N. Y.

NOW CYLINDER CYLINDER OF 6H.P. Work

Jor Dependable Power/



AGAIN Le Roi gives the field an unprecedented value—a new 2 cylinder engine rated at 6 H. P. One that will more than satisfactorily perform within this power scope.

And think of it—working parts are interchangeable with other Le Roi models. Just a junior member of the Le Roi family imbued with all the "dependable" advantages.

Naturally, the price is down within the bounds of this class.

Le Roi Company Milwaukee

3 to 160 HORSE POWER



How's this for Economy of Operation?

A letter, under date of June 24th from a St. Louis Construction Company* says, "Your paving breakers have been in constant service since September of last year without any maintenance expense whatever."

Doesn't that thought suggest the idea that it would be a good idea to get in touch with us?

Address-

The Cleveland Rock Drill Co. 3734 E. 78th St. Cleveland, Ohio

Manufacturers of

Paving Breakers Hammer Drills Clay Diggers Back Fill Tampers Calking Tools Accessories

*Name and particulars upon request.



HUBER



No Job Too BIG No Job Too SMALL!

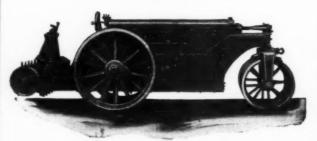
Yessir—Huber likes all sorts of jobs—big ones and small ones alike. If you need a versatile roller—one you can depend upon—one you know will put in 8, 10, 12 or 24 hours a day without a whimper—look to Huber. Huber 4-Cylinder Rollers are made in four sizes (5, 7, 10, 12 tons)—built to do a good day's work every day of the year at the most economical operating expense you ever saw. Investigate Huber today—catalog free—write for it.

THE HUBER MANUFACTURING CO. 355 E. Center St., MARION, OHIO

ROLLERS

Steam and Motor Propelled

Built in all standard types and sizes



Standard 4-Cylinder Motor, 3-Wheel Roller equipped with Scarifier

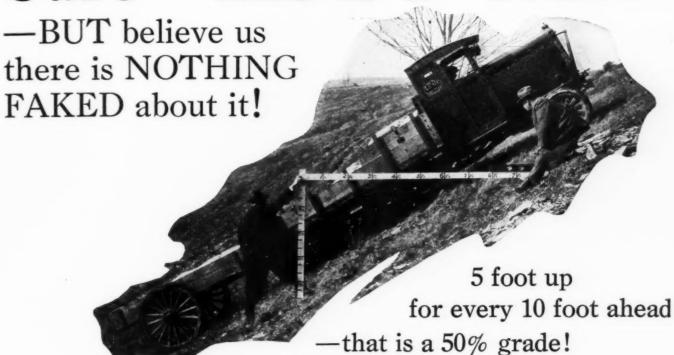
Inquiries invited.



The Buffalo Springfield Roller Co. Springfield Ohio.



Sure—this is a "stunt"



Just to show what a LINN Tractor can do

It is seldom that you have working conditions on any job similar to those shown above. Yet this kind of a test shows what reserve power LINN Tractors have when you need it. Every major dirt moving job should have a LINN or two around to pull out trucks when they get stuck, to move anything heavy, when other methods fail.

For instance, the Wm. F. Kenny Co., Inc., New York City, have five of their own LINN Tractors on the big development job they are doing for the

Brooklyn Union Gas Company. They are kept busy "keeping the job moving fast" to use the words of E. H. Thompson, General Superintendent of Construction. Mr. Thompson says, "In 26 years experience and practical knowledge of construction, as well as my practical knowledge of equipment, I think I have at last succeeded in finding a Truck that will answer all purposes at all times."

Incidentally pulling a 6-ton load!

Note: We are carefully extending our representation and invite inquiries from responsible distributors of contractors equipment.

"Let a Linn do it"

LINN MANUFACTURING CORPORATION, Morris, N. Y.

Division of Republic Motor Truck Co., Inc., Alma, Mich.
New York Office—32-37 Queens Blvd., Long Island City—Stillwell 3996
Mussens, Ltd., Montreal—Canadian Distributors

MANUFACTURING CORPORATION TRACTORS

1916-Tested Eleven Years in Actual Service-1927

A NEW TYPE OF DRAINAGE PIPE



Although new in the United States, Rapid Drainage Pipe is not an experiment. This type of porous pipe has been successfully used for twelve years in Europe, and is beginning to be extensively used in this country by railroads and municipalities. One municipality alone—the City of Albany, N. Y.—has 16,355 lineal feet of Rapid Drainage Pipe. This pipe differs from all others in that it is the only pipe that absorbs water throughout its entire surface. Let us tell you more about it—its dependability—its indestructibility—its permanency under superimposed loads—and its efficiency in all kinds of weather. Write for booklet.

WALKER CEMENT PRODUCTS

LITTLE FERRY, N. J. BALDWIN, L. I., N. Y. PRO

HEMPSTEAD R.F.D. 3, L. I.

HERMAN WALKER REALTY CO. (Proprietors)

To make your unwatering and water supply problems easier!



THIS Morris Portable All-Purpose Pump handles anything from clear water to floating dirt, sand and gravel, delivers 300 to 600 gals, per min., can be used for heads up to 50 ft., and is easy to cart from one job to another. For general water supply, unwatering excavations, sumps, etc., it can't be beat.

Write for literature about this and other sizes of Morris Pumps

MORRIS MACHINE WORKS, Baldwinsville, N.Y.

MORRIS CENTRIFUGAL PUMPS Cut Out the Guesswork
Use a Concrete-O-Meter



information contained in this Pocket Size Computing Scale

You have hade your Slide Rule and your Trautwire but never before has there been a device for computing concrete with the absolute accuracy and simplicity of the "Bozo" Concrete-o-Meter. It is a computing scale and Hand Book combined—any-body can use it with equal accuracy—no calculating—just turn the wheel and read the figures—and it costs only one dollar—special price for quantity orders. Send for yours today.

Special Prices for Quantity Orders

THE BRAUN CORPORATION

San Francisco House Braun-Knecht-Heimann Co.

363 New High St., Los Angeles, California, U. S. A.

Manufacturers of the Herman Screening Ball Mill

Cutting "delayed" costs



4-Yard Full Revolving Electric Shovel

The new 4-Yard Bucyrus is increasing daily tonnages and lowering per ton costs to the extent, that in one quarry, it replaced two railroad

type shovels and produced even more tonnage. The 120-B can dig a wider cut and can clean a wider floor. It has the greater digging and dumping level ranges that only a 360 degree swing can give.

The single caterpillar mounting permits it to move and dig with the freedom of the small revolving shovel—"dead-heading" back is eliminated. And with electrical operation, this 4-yard electric shovel eliminates "delayed" losses—you

The Bucyrus 120-B Electric Shovel provides a new and cheaper method for digging greater tonnages per day in mine and quarry.

can say goodbye to coal and water troubles. The 120-B Electric digs consistently greater tonnages with decided reductions in operating costs.

Our new booklet *The Rock Revolution* tells in detail what the use of electricity means to quarry costs and production. The 120-B Bulletin tells of the construction and digging ability that has replaced the railroad type shovel.

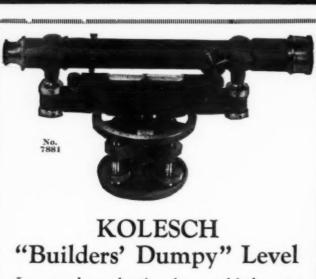
Booklets will be sent upon request. If you are interested in the new method of cutting "delayed" costs, send your request today. Address, Dept.

BUCYRUS COMPANY, South Milwaukee, Wisconsin

BUCYPER CHICAGO BIRMINGHAM SAN FRANCISCO PITTSBURGH TOKYO LONDON







Increased production has enabled us to reduce the price of this popular level.

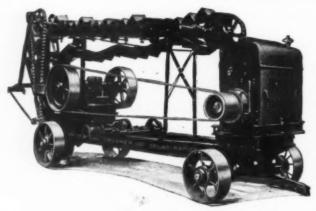
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The Kolesch Iron Clad Guarantee means each purchaser's money back if not satisfied in every respect.

KOLESCH & CO.



138 Fulton Street, New York, N. Y. Established 1885



This is a popular type of UNIVERSAL CRUSHER

Illustration shows method of mounting crusher on steel roller bearing truck with steel folding elevator and four-cylinder gas engine. Very popular for road construction and maintenance and a favorite with contractors. Always ready for work with no delay setting up. Capacities 30 to 100 tons daily.

10 larger sizes, capacities to 450 torts daily.

Every Universal is Manganese Equipped

UNIVERSAL CRUSHER COMPANY, 327 8th Street, West, Cedar Rapids, Iowa

The BEAR CAT Skimmer "eats up" a job like this!

HEN you have a shallow cut to make, do it with the Bear Cat Skimmer. The bucket crowds out from the machine in a long horizontal stroke, making a true, even grade and a full bucket at each stroke.

Note how the Bear Cat on its mobile full crawler mounting gets in between car tracks and curb and around poles. It has been wonderfully successful at this class of work, owners reporting that they dig and load 300 to 400 cubic yards a day, at an average operating cost of about \$15.00.

The Bear Cat is operated by one man, no ground man being employed. Its rugged all steel construction enables it to stand up under continued hard digging with a minimum of repairs. It is known everywhere for its dependability.

For economical road and street grading, you can't beat the Bear Cat Skimmer.

And when you want to handle materials, dig ditches, backfill or excavate, all you need to do is to put another attachment on the same machine.

It's the most machine for the money on the market-big enough to do the work -small enough to be fast and economical.

Wire, phone or write for full details.

BYERS MACHINE COMPANY, Ravenna, Ohio

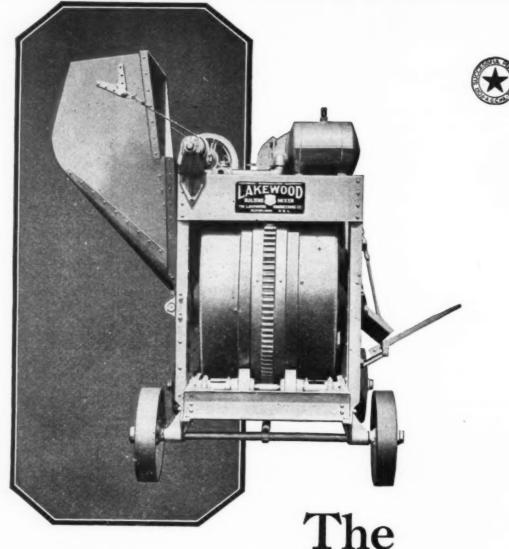
Sales and Service Throughout the Country

Builders also of Byers Truckrane



d by International Motor Service Co., St. Louis, on street grading job

HALF CIRCLE OR FULL CIRCLE SWING



LAKEWOOD 10-S

(A Mixer with all the features you've been looking for)

Speed, of course—there is none so fast.

Light and easier to move—yet stronger, too, for pressed steel parts have replaced the dead weight of cast iron.

Alemite Lubrication—Hyatt Roller Bearings and all the advantages of the famous Lakewood Worm Speed Reduction Drive are combined —yet the price is no more than you pay for an average mixer.

Mail the coupon today and get the whole story:—it takes only a minute.

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AKEWOOD ENGINEERING CO.

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information on

complete

the NEW Lake-

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September, 1927—CONSTRUCTION METHODS

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HUMDINGER PUMPS

Will Discharge Anything That Enters the Suction End

THE Humdinger shown here was the first used by the G. M. Gest organization. On the strength of its performance J. H. Gest writes, "We have now discarded our other pumps and are standardizing on the Humdinger."

Their SUSTAINED PERFORMANCE UNDER SEVERE CONDITIONS tells its own story. Write for the *Humdinger* Rulletins

When you need a pump you need a HUMDINGER

RALPH B. CARTER CO., 126 Chambers St., New York



FOR EVERY DEWATERING PROBLEM

No pump on the market has greater adaptability than Humphryes Lift and Force Trench Pump.

Easy accessibility, sturdy construction and high capacity combine to make it the pump for the job.

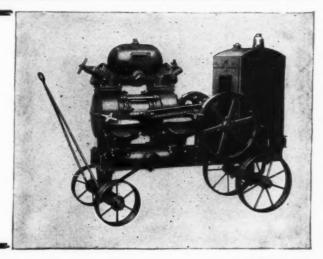
The special outside packed plunger enables liquids formerly only handled by diaphragms, to be pumped.

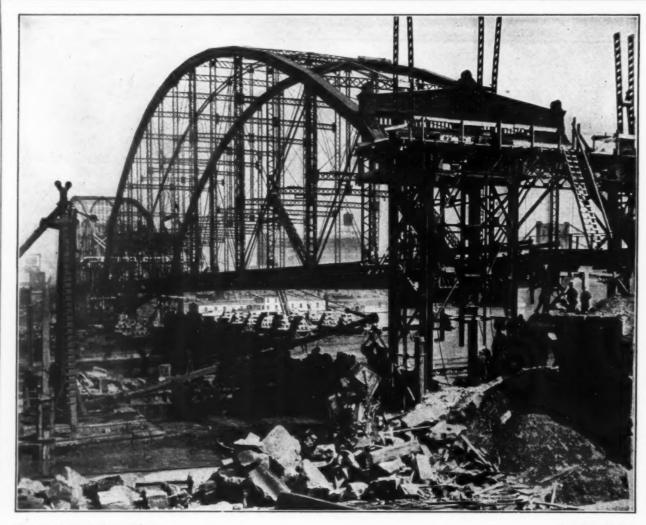
There are less delays, fewer annoyances and no diaphragm replacements with this pump.

Write for details.

HUMPHRYES

MANUFACTURING COMPANY MANSFIELD, OHIO





Moving of Sixth Street Bridge

County of Allegheny
The Foundation Company, General Contractor

Pittsburgh, Pa.

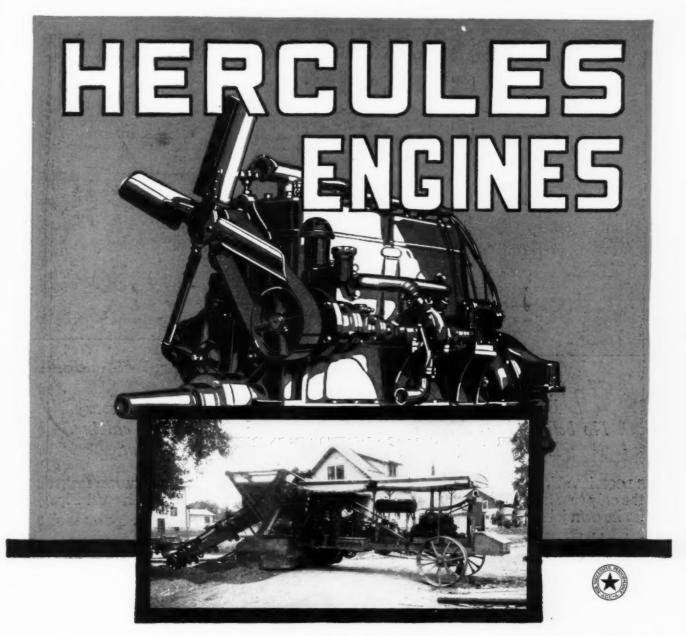
Of this interesting job of The Foundation Company, a recent engineering periodical states: "The moving of the Sixth Street Bridge, which for many years has spanned the Allegheny River, to Coraopolis, about 10 miles down the Ohio River, has been attracting attention in the construction field." One phase of the scope of work of The Foundation Company is the undertaking of unusual engineering projects and bringing them to a satisfactory completion.

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BUILDERS OF SUPERSTRUCTURES AS WELL AS SUBSTRUCTURES



Under the brutally-constant strain of ditch digging, the power plant must be dependable and constant.

Shocks of varying degrees of severity, imposed without quarter, must at all times be withstood. There can be no hesitation, no faltering!

It is natural, therefore, that the Buckeye Traction Ditcher Company of Findlay, Ohio, has chosen Hercules Engines as the power plant for their Type C Model 200 Trench Excavator.

For Hercules Engines—of greatest simplicity of design—start when the switch is thrown in and stop only when it is thrown out.

HERCULES MOTORS CORPORATION, CANTON, OHIO, U. S. A.





Easier TO HANDLE

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Safer

IN SERVICE





RENCHES the only tools. Experienced labor unnecessary. No bell holes to dig. No hot lead. No cold lead. No calking. Eliminates all joint-making materials and equipment.

EVER LOOK into Universal Pipe? It's the only cast iron pipe that loose, nothing to blow out, be- with the Universal Pipe joint. makes its own joints.

Laying Universal Pipe is simplicity itself. Labor intelligent enough to use a ratchet wrench can do the job.

No hot lead, no cold lead, nor any other jointing material is used.

The hub and spigot ends, machine-tapered at slightly different angles, are drawn into direct contact forming flexible iron-to-iron joints that amply provide for expansion and contraction, vibration and uneven ground settlement.

cause the joints as well as the pipe are all-cast iron.

are easier to handle and quicker to lay. Installed anywhere in the risk and waste of leakage. any season, up hill and down, in rock, in sand, in narrow stalled the country over every trenches-wet or dry, on year, much of it by common bridges and under water. labor.

Straight lengths laid on curvesof100feetradius.

Dependable, flexible, safe — Universal Pipe joints are as tight as the wall of the pipe itself.

Valves and hydrants

Nothing in the joints to work of the best known makes come

Universal Pipe saves all along the line. It is a sure safeguard The standard six-foot lengths against costly replacements and a positive protection against

Thousands of miles are in-

Let us show you how much more economical, how much more dependable Universal Cast Iron Pipe really is. It will pay you to mail the attached coupon now.

The only cast iron pipe that makes its own joints!

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